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**Data Sheet** 

# **STRETCHLON® 850**

# Highly flexible bagging film

### DESCRIPTION

Stretchlon<sup>®</sup> 850 is a high elongation film in tube form with a good softness which will conform to complex contours. This film is designed to remain more flexible than standard nylon films in low humidity conditions. Stretchlon<sup>®</sup> 850 is recommended for epoxy and BMI resins.

#### BENEFITS

- High stretch tubular film reduces time envelope bagging complex parts without bridging.
- Better part quality with film stretching to apply full pressure over complex shapes.
- Single choice film for internal bladder bagging and external envelope bagging.

### TECHNICAL DATA

		Test method
Material type	Nylon	
Elongation at break	450 %	ASTM D 882
Tensile strength	69 MPa	ASTM D 882
Maximum use temperature	204°C	
Flammability (self extinguishing)	Yes	ATP-5034
Materials to avoid	Phenolic resins/Strong oxidizers	
Colour	Orange	
Shelf life	Unlimited when stored in original packaging at 22°C	

#### SIZES

Thickness	Width	Forms Available*
50 μm (0,002 inch)	from 0,05 m (2 inches) to 4,06 m (160 inches)	SHT, LFT, CF
75 μm (0,003 inch)	from 0,06 m (2,5 inches) to 2,03 m (80 inches)	LFT

• For more sizes, see the Commonly Used Sizes chart in this section.

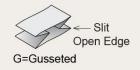
• Custom shapes and sizes are available, please contact Airtech for more information.





LFT=Lay-Flat Tubing





## NOTES

• The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.

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#### Catalogue position : Bagging films

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