

## Merbenit FS30

**Merbenit FS30 is a hardly inflammable, elastic and at the same time paintable sealant. Adheres thanks SMP base to various materials and surfaces. Merbenit FS30 fulfils highest branch standards and also the requirements of the International Maritime Organisation IMO.**

### Product advantages

- Compatible with paints
- Low shrinkage
- Permanently elastic from - 40°C to + 90°C
- Very good sealing properties
- Free of solvents, isocyanates and silicones
- Simple processing
- Odourless
- Meets numerous fire safety standards
- Very suitable for Minergie-ECO

### Technical data

|   |                               |
|---|-------------------------------|
| Chemical base   | Silane modified polymer       |
| Mechanism of curing                                     | 1 comp. moisture curing       |
| Shore A hardness, DIN 53505                             | 26                            |
| Modulus elongation at 100%, DIN 53504 S2                | ca. 0.9 N/mm <sup>2</sup>     |
| Elongation at break, DIN 53504 S2                       | ca. 225%                      |
| Elastic recovery, DIN EN ISO 7389, at elongation of 60% | ≥ 60%                         |
| Tensile strength, DIN 53504 S2                          | ca. 1.5 N/mm <sup>2</sup>     |
| Movement capability                                     | 20%                           |
| Consistency, DIN EN ISO 7390                            | Stable, ≤ 3 mm                |
| Tooling time  | max. 15 min.                  |
| Curing rate after 24h                                   | ≥ 3.0 mm                      |
| Curing rate after 48h                                   | ≥ 4.5 mm                      |
| Density   | 1.47 ± 0.05 g/cm <sup>3</sup> |
| Volume change, DIN EN ISO 10563                         | ≤ 3%                          |
| Temperature resistance after curing                     | - 40 °C to + 90 °C            |
| Application temperature                                 | + 5 °C to + 40 °C             |

All measurements were performed under normal conditions (23 °C and 50 % relative humidity).

The data are based on the results after 7 days.

### Application

Suitable for connection joints, sealing of cable channels, pipe conduits and casings as well as general fire barriers and covers.

### Substrate range

Suitable materials are metals, powder-coated, varnished, galvanised, anodised, chromed or hot zinc dipped surfaces, various plastics, ceramics, concrete and wood. Due to the large variety of different plastics and compositions as well as materials which are susceptible to cracks, preliminary tests are recommended. Not suitable for natural stone work, for use on deck strips of copper and window sealings.

### Meets the standards

- DIN 4102 B1
- EMICODE EC1Plus R
- Eurofins IAC Gold
- IMO FTPC Parts 2+5
- ISO 11600-F20-HM
- VKF fire protection code number 5.3
- VKF fire resistance class S90
- eco-bau 1st priority ECO-BKP

# Technical data sheet Merbenit FS30

## Substrate preparation

Perfect sealing work requires correct joint dimensions and pre-treatment of the surfaces. For dimensioning of building construction joints see DIN standard 18540 and SIA standard 274. For maximum adhesion strength a dry, clean, grease free and structurally proper surface is required. On smooth, non-absorbent substrates a pre-cleaning with rubbing alcohol or isopropyl is recommended. Porous surfaces may need to be grinded, free of dust and cleaned. During renovations the old sealant must be removed as much as possible. The chemical base of the old sealant must be clarified. We recommend to consult our application engineers. The compatibility with adjacent materials, coatings etc. must be determined in advance.

## Adhesion promoter

With most materials a good adhesion is achieved even without adhesion promoter. In the case of moisture influence on absorbent or difficult substrates, we always recommend the application of Adhesion Promoter V21 in advance. For non-absorbent substrates we recommend the application of Adhesion Promoter V2. For thermo-painted or powder-coated surfaces and plastic materials we recommend our Adhesion Promoter V40. Preliminary tests are recommended. Note: Adhesion promoter and thinly elapsed sealant leave stains that can not be completely cleaned.

## Processing

- Prepare the joint according to the substrate preparation and pre-treatment description
- Observe and comply with the expiry date of all materials used
- Cut the nozzle tip according to the joint width
- Place container into suitable gun (manual, air, caulking gun)
- Apply the material bubble free into the joint
- The joint must be applied within the tooling time
- For joint smoothing we recommend using our tooling agent and if necessary joint tools
- Non-cured sealant can be removed with rubbing alcohol or isopropyl
- Cured sealant can only be removed mechanically

## Paint compatibility

Due to the diversity of varnishes and paints on the market we recommend preliminary tests. Using paints based on alkyd resins may delay the drying process.

If applied on painted or plastered substrates a sufficient drying time of the paint / plaster must be kept (in general 10 days). After cleaning with acetone joints can be varnished at any time.

## Chemical resistance

- Good against water, aliphatic solvents, oils, grease, diluted inorganic acids and alkalis
- Moderate against esters, ketone and aromatics
- Not resistant against concentrated acids and chlorinated hydrocarbons

## Colours

- black
- grey
- white
- other colours on request

## Packaging

- Cartridges of 290 ml in boxes of 12 units
- Sausages of 600 ml in boxes of 12 units

## Shelf life and storage conditions

- 18 months from date of production
- Store cool and dry (10 - 25 °C)
- Further information on request

## Work and environmental safety

Important information about work and environmental safety is available on the material safety data sheet.

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