

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : EPOCAST® 54 B US

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 2	H330: Fatal if inhaled.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

Reproductive toxicity, Category 1B H360F: May damage fertility.

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

II

Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Chronic aquatic toxicity, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements	:	H312	Harmful in contact with skin.
		H314	Causes severe skin burns and eye damage.
		H317	May cause an allergic skin reaction.
		H330	Fatal if inhaled.
		H335	May cause respiratory irritation.
		H360F	May damage fertility.
		H411	Toxic to aquatic life with long lasting effects.

Precautionary statements	:	Prevention:	
		P201	Obtain special instructions before use.
		P260	Do not breathe mist or vapours.
		P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
		Response:	
		P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
		P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
		P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
		P308 + P313	IF exposed or concerned: Get medical advice/ attention.
		Storage:	
	P403 + P233	Store in a well-ventilated place. Keep container tightly closed.	

Hazardous components which must be listed on the label:

Diethylenetriamine

4,4'-isopropylidenediphenol

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Monoethanolamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-Iminodi(ethylamine)	111-40-0 203-865-4 612-058-00-X 01-2119473793-27	Acute Tox. 4; H302 Acute Tox. 2; H330 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 STOT SE 3; H335	>= 30 - < 60
4,4'-Isopropylidenediphenol	80-05-7 201-245-8 604-030-00-0 01-2119457856-23	Eye Dam. 1; H318 Skin Sens. 1; H317 Repr. 1B; H360F STOT SE 3; H335 Aquatic Chronic 2; H411	>= 30 - < 60
2-Aminoethanol	141-43-5 205-483-3 603-030-00-8 01-2119486455-28	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Corr. 1B; H314 STOT SE 3; H335 Aquatic Chronic 3; H412	>= 5 - < 13

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- | | |
|-------------------------|--|
| If inhaled | : Move to fresh air.
Keep patient warm and at rest.
If symptoms persist, call a physician. |
| In case of skin contact | : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician. |
| In case of eye contact | : Immediately flush eye(s) with plenty of water.
Remove contact lenses. |

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Seek medical advice.

If swallowed : Rinse mouth with water.
Do NOT induce vomiting.
Consult a physician if necessary.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not use a solid water stream as it may scatter and spread fire.
Do not allow run-off from fire fighting to enter drains or water courses.

No data is available on the product itself.

Hazardous combustion products : No data is available on the product itself.

No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Ensure adequate ventilation.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Do not allow contact with soil, surface or ground water.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

See Section 1 for emergency contact information., For personal protection see section 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat, drink or smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep containers tightly closed in a cool, well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510) : 6.1A, Combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

Further information on storage stability : No decomposition if stored and applied as directed.

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Diethylenetriamine	111-40-0	TWA	1 ppm 4,3 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
4,4'-isopropylidenediph enol	80-05-7	TWA (inhalable dust)	10 mg/m3	GB EH40
Further information	Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
		TWA (inhalable dust)	10 mg/m3	2009/161/EU
Further information	Indicative, In the Annex to Directive 2009/161/EU, the reference to bisphenol A is deleted with effect from 21 August 2018.			
		TWA ((inhalable fraction))	2 mg/m3	2017/164/EU
Further information	Indicative			
Monoethanolamine	141-43-5	TWA	1 ppm 2,5 mg/m3	2006/15/EC
Further information	Indicative, Identifies the possibility of significant uptake through the skin			
		STEL	3 ppm 7,6 mg/m3	2006/15/EC
Further information	Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	1 ppm 2,5 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	3 ppm 7,6 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses

Hand protection

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Material	: butyl-rubber
Break through time	: > 8 h
Material	: Nitrile rubber
Break through time	: 10 - 480 min
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
Skin and body protection	: Protective suit
Respiratory protection	: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Combined particulates and organic vapour type

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	: liquid
Colour	: amber
Odour	: amine-like
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: 207 °C
Flash point	: > 100 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Burning rate	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Vapour pressure	: < 1,3 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1,05 g/cm ³ (25 °C)
Solubility(ies)	
Water solubility	: partly soluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 400 mPa,s (25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Stable under recommended storage conditions.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under normal conditions.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

10.6 Hazardous decomposition products

Carbon oxides
Nitrogen oxides (NO_x)
Burning produces noxious and toxic fumes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 2 000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate : 0,36 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : 1 791 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

Diethylenetriamine:
Species: Rabbit
Assessment: Causes burns.
Result: Causes burns.

4,4'-isopropylidenediphenol:
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Monoethanolamine:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

Diethylenetriamine:
Species: Rabbit
Assessment: Corrosive
Result: Corrosive

4,4'-isopropylidenediphenol:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Species: Rabbit
Method: OECD Test Guideline 405
Result: Irreversible effects on the eye

Monoethanolamine:
Species: Rabbit
Assessment: Corrosive
Result: Corrosive

Respiratory or skin sensitisation

Components:

Diethylenetriamine:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.
Remarks: Causes sensitisation.

Exposure routes: Respiratory Tract
Species: Mouse
Result: Does not cause respiratory sensitisation.

4,4'-isopropylidenediphenol:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Exposure routes: Skin
Species: Humans
Assessment: May cause sensitisation by skin contact.
Result: Causes sensitisation.

Monoethanolamine:
Exposure routes: Skin
Species: Guinea pig
Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

4,4'-isopropylidenediphenol:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

Monoethanolamine:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Result: negative

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

: Metabolic activation: negative
Result: negative

Components:

Diethylenetriamine:
Genotoxicity in vivo

: Cell type: Somatic
Application Route: Oral
Dose: 85 - 850 mg/kg
Method: OECD Test Guideline 474
Result: negative

Application Route: Oral
Result: negative

4,4'-isopropylidenediphenol:
Genotoxicity in vivo

: Method: OECD Test Guideline 474
Result: negative

Monoethanolamine:
Genotoxicity in vivo

: Application Route: Oral
Exposure time: 24 h
Dose: 375 - 1500 mg/kg
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

Diethylenetriamine:
Species: Mouse, (male)
Application Route: Dermal
Dose: 56.3 mg/kg
Frequency of Treatment: 3 daily
Result: negative

4,4'-isopropylidenediphenol:
Species: Rat, (male and female)
Application Route: Oral
Exposure time: 103 weeks
Frequency of Treatment: 7 daily

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Result: negative

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

Diethylenetriamine:
Effects on fertility : Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: No observed adverse effect level:
30 mg/kg wet weight
Method: OECD Test Guideline 421
Result: positive

4,4'-isopropylidenediphenol:
Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: Embryotoxic effects and adverse effects on the offspring were detected.

Monoethanolamine:
Species: Rat, male and female
Application Route: Oral
Target Organs: Reproductive organs
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

Diethylenetriamine:
Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
100 mg/kg body weight
Method: OECD Test Guideline 421
Result: No adverse effects

4,4'-isopropylidenediphenol:
Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
< 160 mg/kg body weight
Method: OECD Test Guideline 416
Result: No teratogenic effects

Monoethanolamine:
Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
120 mg/kg body weight

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
75 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

4,4'-isopropylidenediphenol:
Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.

STOT - single exposure

Components:

Diethylenetriamine:
Target Organs: Respiratory Tract
Assessment: May cause respiratory irritation.

4,4'-isopropylidenediphenol:
Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

Monoethanolamine:
Exposure routes: Inhalation
Target Organs: Respiratory Tract
Assessment: May cause respiratory irritation.

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Diethylenetriamine:
Species: Rat, male and female
NOEC: 70 - 80
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 360 hNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOAEL: 114
Application Route: Skin contact
Exposure time: 9 600 hNumber of exposures: 6 d

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Method: Chronic toxicity

4,4'-isopropylidenediphenol:

Species: Dog, male and female

NOEC: 75 mg/kg, 10

Application Route: Ingestion

Test atmosphere: dust/mist

Exposure time: 2 160 hNumber of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

LOAEL: 600 mg/kg

Application Route: Ingestion

Exposure time: 672 hNumber of exposures: 7 d

Method: Subchronic toxicity

Monoethanolamine:

Species: Rat, male and female

NOEC: 300

Application Route: Ingestion

Test atmosphere: vapour

Exposure time: 672 hNumber of exposures: 7 d

Method: OECD Test Guideline 412

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

Diethylenetriamine:

- | | |
|--|---|
| Toxicity to fish | : LC50 : 430 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.1. |
| Toxicity to daphnia and other aquatic invertebrates | : EC50 (Daphnia magna (Water flea)): 32 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water |
| Toxicity to algae | : EbC50 (Selenastrum capricornutum (green algae)): 1 164 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201 |
| Toxicity to fish (Chronic toxicity) | : NOEC: 10 mg/l
Exposure time: 28 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 210 |
| Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) | : NOEC: 5,6 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.20 |
| Toxicity to soil dwelling organisms | : EC50: > 1 000 mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222 |

Ecotoxicology Assessment

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

- Acute aquatic toxicity : This product has no known ecotoxicological effects.
- 4,4'-isopropylidenediphenol:
- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7,5 mg/l
Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates : EC50 : 3,9 - 10,2 mg/l
Exposure time: 48 h
(Ceriodaphnia dubia (Water flea)):
- Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 2,5 - 3,1 mg/l
Exposure time: 96 h
- Toxicity to fish (Chronic toxicity) : NOEC: 0,016 mg/l
Exposure time: 444 d
Species: Pimephales promelas (fathead minnow)
Test Type: flow-through test
Test substance: Fresh water
Method: EPA OPPTS 850.1500
Remarks: Toxic to aquatic organisms.
- M-Factor (Chronic aquatic toxicity) : 1
- Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.
- Monoethanolamine:
- Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 349 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 65 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.
- Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 2,5 mg/l
Exposure time: 72 h
Test substance: Fresh water
Method: OECD Test Guideline 201
- Toxicity to fish (Chronic toxicity) : NOEC: 1,2 mg/l
Exposure time: 30 d
Species: Oryzias latipes (Orange-red killifish)
Test substance: Fresh water
Method: OECD Test Guideline 210
- Toxicity to daphnia and other : NOEC: 0,85 mg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

aquatic invertebrates
(Chronic toxicity)

Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment
Acute aquatic toxicity

: Harmful to aquatic life.

12.2 Persistence and degradability

Components:

Diethylenetriamine:

Biodegradability

: Inoculum: activated sludge
Result: Readily biodegradable.
Biodegradation: 87 %
Exposure time: 21 d
Method: OECD Test Guideline 301D

Photodegradation

: Test Type: Air
Rate constant: 500000
Degradation (direct photolysis): 50 %

4,4'-isopropylidenediphenol:

Biodegradability

: Result: Not readily biodegradable.
Biodegradation: 1 - 2 %
Exposure time: 28 d

Monoethanolamine:

Biodegradability

: Inoculum: activated sludge
Concentration: 20 mg/l
Result: Readily biodegradable.
Biodegradation: > 90 %
Exposure time: 21 d
Method: OECD Test Guideline 301A

Photodegradation

: Test Type: Air
Rate constant: 35.844
Degradation (direct photolysis): 50 %

12.3 Bioaccumulative potential

Components:

Diethylenetriamine:

Bioaccumulation

: Species: Cyprinus carpio (Carp)
Exposure time: 42 d
Bioconcentration factor (BCF): 0,3 - 6,3
Test substance: Fresh water
Method: flow-through test
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water

: log Pow: -1,58 (20 °C)
pH: 7

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Monoethanolamine:
Partition coefficient: n-
octanol/water : log Pow: -1,31 (25 °C)

12.4 Mobility in soil

Components:

Diethylenetriamine:
Distribution among : Koc: 19111
environmental compartments

Monoethanolamine:
Distribution among : Koc: 1,167
environmental compartments

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	: Can be landfilled or incinerated, when in compliance with local regulations. Where possible recycling is preferred to disposal or incineration. Send to a licensed waste management company.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	: UN 2735
14.2 UN proper shipping name	: Amines, liquid, corrosive, n.o.s. (DIETHYLENE TRIAMINE, ETHANOLAMINE)
14.3 Transport hazard class(es)	: 8
14.4 Packing group	: II

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Labels : Corrosive
Packing instruction (cargo aircraft) : 855
Packing instruction (passenger aircraft) : 851

IMDG

14.1 UN number : UN 2735
14.2 UN proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(DIETHYLENE TRIAMINE, ETHANOLAMINE)
14.3 Transport hazard class(es) : 8
14.4 Packing group : II
Labels : 8
EmS Code : F-A, S-B
14.5 Environmental hazards
Marine pollutant : yes

ADR

14.1 UN number : UN 2735
14.2 UN proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(DIETHYLENE TRIAMINE, ETHANOLAMINE)
14.3 Transport hazard class(es) : 8
14.4 Packing group : II
Labels : 8
14.5 Environmental hazards
Environmentally hazardous : yes

RID

14.1 UN number : UN 2735
14.2 UN proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(DIETHYLENE TRIAMINE, ETHANOLAMINE)
14.3 Transport hazard class(es) : 8
14.4 Packing group : II
Labels : 8
14.5 Environmental hazards
Environmentally hazardous : no

Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High : 4,4'-isopropylidenediphenol

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

Concern for Authorisation (Article 59).

The components of this product are reported in the following inventories:

DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H330	: Fatal if inhaled.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H360F	: May damage fertility.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Chronic aquatic toxicity
Eye Dam.	: Serious eye damage
Repr.	: Reproductive toxicity
Skin Corr.	: Skin corrosion
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2006/15/EC	: Europe. Indicative occupational exposure limit values
2009/161/EU	: Europe. COMMISSION DIRECTIVE 2009/161/EU establishing a third list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Commission Directive 2000/39/EC
2017/164/EU	: Commission Directive (EU) 2017/164 establishing a fourth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC, and amending Commission Directives 91/322/EEC, 2000/39/EC and 2009/161/EU
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
2006/15/EC / TWA	: Limit Value - eight hours
2006/15/EC / STEL	: Short term exposure limit
2009/161/EU / TWA	: Limit Value - eight hours
2017/164/EU / TWA	: Limit Value - eight hours
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)

Further information

Classification of the mixture:

Acute Tox. 2	H330
Acute Tox. 4	H312
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Repr. 1B	H360F
STOT SE 3	H335
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 54 B US

Version	Revision Date:	SDS Number:	Date of last issue: 12.08.2015
2.0	03.10.2017	400001010584	Date of first issue: 12.08.2015

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.