

## Data Sheet

## GS-213

### Industry standard vacuum bag sealant tape for metal and composite tools

#### ■ DESCRIPTION

GS-213 is recognized worldwide as the work horse for the composites and bonding industries. It has excellent tack, great clean-up, and is usable up to 204°C.

#### ■ BENEFITS

- Excellent tack level, so vacuum bagging is easier and safer.
- Excellent clean up reduces cost of tool cleaning.
- Approved on aerospace specifications worldwide.

#### ■ TECHNICAL DATA

|                         |                                                                              |
|-------------------------|------------------------------------------------------------------------------|
| Colour                  | Off-white                                                                    |
| Base material           | Synthetic rubber                                                             |
| Maximum use temperature | 204°C                                                                        |
| Shelf life              | 12 months from date of manufacture                                           |
| Storage conditions      | Tape must be stored flat in original packaging at 22°C<br>Do not refrigerate |

#### ■ SIZES

| Dimensions                                              | Packaging         |
|---------------------------------------------------------|-------------------|
| 3 mm x 12 mm x 7,5 m<br>(1/8 inch x 1/2 inch x 25 feet) | 40 rolls per case |
| 3 mm x 19 mm x 7,5 m<br>(1/8 inch x 3/4 inch x 25 feet) | 28 rolls per case |



#### ■ NOTES

- For clean removal, it is recommended to strip the tape from the mould surface once it has cooled down to room temperature.
- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.