

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : XW 396 RESIN

Unique Formula Identifier (UFI) : 52H1-G0SN-E00H-AK6P

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe) BV
Address : Everslaan 45
3078 Everberg
Belgium

Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : Centres Antipoison et de Toxicovigilance:
ANGERS: 02 41 48 21 21
BORDEAUX: 05 56 96 40 80
LILLE: 0 825 812 822
LYON: 04 72 11 69 11
MARSEILLE 04 91 75 25 25
NANCY: 03 83 32 36 36
PARIS: 01 40 05 48 48
RENNES: 02 99 59 22 22
STRASBOURG: 03 88 37 37 37
TOULOUSE: 05 61 77 74 47
EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1 800-424-9300

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H332 Harmful if inhaled.
- H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

- P261 Avoid breathing mist or vapours.
- P264 Wash skin thoroughly after handling.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P391 Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
1,4-bis(2,3 epoxypropoxy)butane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version 2.1 Revision Date: 26.07.2023 SDS Number: 400001008237 Date of last issue: 20.01.2020
Date of first issue: 18.06.2018

Print Date 11.12.2023

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Skin Irrit. 2; H315 ≥ 5 % Eye Irrit. 2; H319 ≥ 5 %	≥ 50 - < 70
1,4-bis(2,3 epoxypropoxy)butane	2425-79-8 219-371-7 603-072-00-7 01-2119494060-45	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute toxicity estimate Acute dermal toxicity: 1 100 mg/kg	≥ 30 - < 50

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled	:	Consult a physician after significant exposure. If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Halogenated compounds

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Ensure adequate ventilation.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours or spray mist.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version 2.1 Revision Date: 26.07.2023 SDS Number: 400001008237 Date of last issue: 20.01.2020
Date of first issue: 18.06.2018

Print Date 11.12.2023

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4,93 mg/m3
	Workers	Dermal	Long-term systemic effects	0,75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0,87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0,0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0,5 mg/kg bw/day
1,4-bis(2,3-epoxypropoxy)butane	Workers	Inhalation	Long-term systemic effects	4,7 mg/m3
	Workers	Dermal	Long-term systemic effects	6,66 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	1,16 mg/m3
	Consumers	Dermal	Long-term systemic effects	3,33 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0,33 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version 2.1 Revision Date: 26.07.2023 SDS Number: 400001008237 Date of last issue: 20.01.2020
Date of first issue: 18.06.2018

Print Date 11.12.2023

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0,006 mg/l
	Marine water	0,001 mg/l
	Fresh water sediment	0,341 mg/kg dry weight (d.w.)
	Marine sediment	0,034 mg/kg dry weight (d.w.)
	Soil	0,065 mg/kg dry weight (d.w.)
1,4-bis(2,3 epoxypropoxy)butane	Sewage treatment plant	10 mg/l
	Secondary Poisoning	11 mg/kg
	Fresh water	0,024 mg/l
	Remarks:Assessment Factors	
	Marine water	0,002 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	100 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0,084 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Marine sediment	0,008 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Soil	0,003 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Oral	0,028 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : Clear

light blue

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : ca. 7 (20 °C)
Concentration: 500 g/l

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : 140 °C
Method: Pensky-Martens closed cup

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 0,0001 hPa (20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1,12 g/cm³ (25 °C)

Solubility(ies)
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity
Viscosity, dynamic : 150 mPa.s (25 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide
Halogenated compounds

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : LD50 (Rat): > 5 000 mg/kg

Acute inhalation toxicity : Acute toxicity estimate: 3,35 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Acute dermal toxicity : Acute toxicity estimate: > 2 000 mg/kg
Method: Calculation method

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicity : LD50 (Rat, female): > 2 000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

1,4-bis(2,3 epoxypoxy)butane:

Acute oral toxicity : LD50 (Rat, male and female): 1 163 mg/kg
Method: OECD Test Guideline 401
GLP: yes
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): > 2,068 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Test atmosphere: dust/mist
Method: Expert judgement
Assessment: The component/mixture is moderately toxic after short term inhalation., The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations.

Acute dermal toxicity : Acute toxicity estimate: 1 100 mg/kg
Method: Converted acute toxicity point estimate

Assessment: The component/mixture is moderately toxic after single contact with skin.

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit
Exposure time : 4 h
Assessment : Irritating to skin.
Method : OECD Test Guideline 404
Result : Irritating to skin.

1,4-bis(2,3 epoxypoxy)butane:

Species : Rabbit

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Method : OECD Test Guideline 404
Result : Skin irritation
GLP : yes

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405
Result : Irritating to eyes.

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rabbit
Assessment : Risk of serious damage to eyes.
Method : OECD Test Guideline 405
GLP : yes

Respiratory or skin sensitisation

Product:

Exposure routes : Skin
Species : Guinea pig
Result : Causes sensitisation.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type : Local lymph node assay (LLNA)
Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : The product is a skin sensitiser, sub-category 1B.

1,4-bis(2,3 epoxypropoxy)butane:

Exposure routes : Skin
Species : Guinea pig
Method : OECD Test Guideline 406
Result : May cause sensitisation by skin contact.
GLP : yes

Assessment : Harmful if inhaled.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Metabolic activation: without metabolic activation

Result: positive

Test Type: reverse mutation assay

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)

Result: negative

Genotoxicity in vivo

: Test Type: in vivo assay

Species: Mouse (male)

Cell type: Germ

Application Route: Oral

Dose: 3333, 10000 mg/kg

Result: negative

Test Type: gene mutation test

Species: Rat (male)

Cell type: Somatic

Application Route: Oral

Dose: 50,250,500,1000 mg/kg bw/day

Method: OECD Test Guideline 488

Result: negative

1,4-bis(2,3 epoxypoxy)butane:

Genotoxicity in vitro

: Test Type: reverse mutation assay

Concentration: 10 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

GLP: yes

Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster lung cells

Concentration: 1 - 100 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: positive

GLP: yes

Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

GLP: no

Remarks: Not classified due to data which are conclusive although insufficient for classification.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male)
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative
GLP: yes

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Germ cell mutagenicity-Assessment : Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic effects.

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rat, male
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 15 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Mouse, male
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment : 3 days/week
NOEL : 0,1 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, female
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment : 5 days/week
NOEL : 100 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Species : Rat, female
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 100 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, females
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOEL : 2 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: NOEL: 540 mg/kg body weight
General Toxicity F1: NOEL: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 30 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 60 mg/kg body weight

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Developmental Toxicity: NOAEL: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 180 mg/kg body weight
Developmental Toxicity: NOAEL: > 540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

1,4-bis(2,3 epoxypoxy)butane:

Effects on foetal development : Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0/30/100/300 mg/kg bw/day
Duration of Single Treatment: 17 d
General Toxicity Maternal: NOAEL: 300 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rat, male and female
NOAEL : 50 mg/kg
Application Route : oral (gavage)
Exposure time : 14 Weeks
Number of exposures : 7 d
Dose : 0, 50, 250, 1000 mg/kg/day
Method : OECD Test Guideline 408

Species : Rat, male and female
NOAEL : ≥ 10 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 5 d
Dose : 0, 10, 100, 1000 mg/kg/day
Method : OECD Test Guideline 411

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Species	:	Mouse, male
NOAEL	:	100 mg/kg
Application Route	:	Skin contact
Exposure time	:	13 Weeks
Number of exposures	:	3 d
Dose	:	0, 1, 10, 100 mg/kg/day
Method	:	OECD Test Guideline 411

1,4-bis(2,3 epoxypoxy)butane:

Species	:	Rat, male and female
NOAEL	:	200 mg/kg
Application Route	:	Oral
Exposure time	:	28 d
Number of exposures	:	daily
Dose	:	25, 100, 200, 400 mg/kg
Method	:	Subacute toxicity

Species	:	Rat, male and female
NOAEL	:	263 mg/kg
Application Route	:	Oral
Exposure time	:	90 h
Number of exposures	:	daily
Dose	:	0,30,100,300 mg/kg bw/day
Method	:	OECD Test Guideline 408
GLP	:	yes
Remarks	:	Information given is based on data obtained from similar substances.

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher
------------	---	--

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l
aquatic invertebrates
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 : 11 mg/l
plants
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC : 4,2 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other : NOEC: 0,3 mg/l
aquatic invertebrates
Exposure time: 21 d
(Chronic toxicity) Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

1,4-bis(2,3 epoxypoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 203
GLP: no

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue:
2.1	26.07.2023	400001008237	20.01.2020
			Date of first issue: 18.06.2018

Print Date 11.12.2023

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
End point: Immobilization
Exposure time: 24 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202
GLP: no

Toxicity to algae/aquatic plants : EL50 (Pseudokirchneriella subcapitata (green algae)): > 160 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

NOELR (Pseudokirchneriella subcapitata (green algae)): 40 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP: no

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4,83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7,1 d (25 °C)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3,58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

1,4-bis(2,3 epoxypoxy)butane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 43 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes

Test Type: aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 38 %
Related to: Dissolved organic carbon (DOC)
Exposure time: 28 d
Method: OECD Test Guideline 301E
GLP: no

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3,242 (25 °C)
pH: 7,1
Method: OECD Test Guideline 117

1,4-bis(2,3 epoxypoxy)butane:

Partition coefficient: n-octanol/water : log Pow: -0,269 (25 °C)
pH: 6,7
Method: OECD Test Guideline 117
GLP: yes

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

1,4-bis(2,3 epoxypoxy)butane:

Distribution among : Koc: 12,59
environmental compartments Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : UN 3082

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

ADR	:	UN 3082
RID	:	UN 3082
IMDG	:	UN 3082
IATA	:	UN 3082

14.2 UN proper shipping name

ADN	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
ADR	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
RID	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
IATA	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	:	9
ADR	:	9
RID	:	9
IMDG	:	9
IATA	:	9

14.4 Packing group

ADN	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
ADR	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
Tunnel restriction code	: (-)
RID	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

IATA (Passenger)

Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

vendor.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Occupational Illnesses (R-461-3, France) : 51

Installations classified for the protection of the environment (Environment Code R511-9) : 4511

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: Not in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: Product contains substance(s) not active on TSCA inventory.

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation

Further information

Classification of the mixture:

Acute Tox. 4	H332
Skin Irrit. 2	H315
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

XW 396 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 20.01.2020
2.1	26.07.2023	400001008237	Date of first issue: 18.06.2018

Print Date 11.12.2023

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.