

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : EPOCAST® 1652 A US

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40
E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : Centres Antipoison et de Toxicovigilance:
ANGERS: 02 41 48 21 21
BORDEAUX: 05 56 96 40 80
LILLE: 0 825 812 822
LYON: 04 72 11 69 11
MARSEILLE 04 91 75 25 25
NANCY: 03 83 32 36 36
PARIS: 01 40 05 48 48
RENNES: 02 99 59 22 22
STRASBOURG: 03 88 37 37 37
TOULOUSE: 05 61 77 74 47
EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2

H315: Causes skin irritation.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Eye irritation, Category 2

H319: Causes serious eye irritation.

Skin sensitisation, Category 1

H317: May cause an allergic skin reaction.

Chronic aquatic toxicity, Category 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms

:



Signal word

: Warning

Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention:	
P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.
Response:	
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P391	Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Epoxyphenol Novolac Resin

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-	1675-54-3	Skin Irrit. 2; H315	>= 30 -

EPOCAST® 1652 A US

Version 1.0 Revision Date: 05.09.2018 SDS Number: 400001008248 Date of last issue: -
Date of first issue: 05.09.2018

phenyleneoxymethylene)]bisoxirane	216-823-5 603-073-00-2 01-2119456619-26	Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	< 60
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 13 - < 30

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of Bisphenol A and Epichlorhydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information.,
For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exposure - obtain special instructions before use.

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Dermal	Systemic effects, Short-term exposure	8,33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Short-term exposure	12,25 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	8,33 mg/kg bw/day

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version
1.0

Revision Date:
05.09.2018

SDS Number:
400001008248

Date of last issue: -
Date of first issue: 05.09.2018

	Workers	Inhalation	Systemic effects, Long-term exposure	12,25 mg/m3
	Consumers	Dermal	Systemic effects, Short-term exposure	3,571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	0,75 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	3,571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	0,75 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0,006 mg/l
Remarks:	Assessment Factors	
	Marine water	0,0006 mg/l
	Assessment Factors	
	Freshwater - intermittent	0,018 mg/l
	Assessment Factors	
	Fresh water sediment	0,996 mg/kg
	Equilibrium method	
	Marine sediment	0,0996 mg/kg
	Equilibrium method	
	Soil	0,196 mg/kg
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
	Secondary Poisoning	11 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Material	: Nitrile rubber
Break through time	: 10 - 480 min
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	: No personal respiratory protective equipment normally required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	: paste
Colour	: white
Odour	: slight
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: No data is available on the product itself.
Flash point	: 143 °C Method: Pensky-Martens closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Burning rate	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 1 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Density	: 0,7 g/cm ³ (25 °C)
Solubility(ies)	
Water solubility	: practically insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C
Viscosity	: No data is available on the product itself.
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicity : LD50 (Rat, female): > 2 000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Epoxyphenol Novolac Resin:

Acute oral toxicity : LD50 (Rat, female): > 2 000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Epoxyphenol Novolac Resin:

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

Epoxyphenol Novolac Resin:

Species: Rabbit

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Method: OECD Test Guideline 404

Result: Irritating to skin.

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild eye irritant

Method: OECD Test Guideline 405

Result: Irritating to eyes.

Epoxyphenol Novolac Resin:

Species: Rabbit

Method: OECD Test Guideline 405

Result: Irritating to eyes.

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Exposure routes: Skin

Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: Causes sensitisation.

Epoxyphenol Novolac Resin:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

: Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Epoxyphenol Novolac Resin:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: positive

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

: Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Epoxyphenol Novolac Resin:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Result: negative

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Epoxyphenol Novolac Resin:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: .1 mg/kg
Frequency of Treatment: 3 daily
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - : No data available
Assessment

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Epoxyphenol Novolac Resin:
Species: Rat, male and female

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Epoxyphenol Novolac Resin:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 WeeksNumber of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 5 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 3 d

Method: Subchronic toxicity

Epoxyphenol Novolac Resin:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 WeeksNumber of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 5 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 3 d

Method: Subchronic toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1,5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2,7 mg/l
aquatic invertebrates
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9,4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

- Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211
- Epoxyphenol Novolac Resin:
- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1,5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1,7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202
- EC50 (Daphnia magna (Water flea)): 2,7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
- Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9,4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
- Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
- Toxicity to fish (Chronic toxicity) : GLP: yes
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Biodegradability	: Inoculum: Sewage (STP effluent) Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Stability in water	: Degradation half life (DT50): 4,83 d (25 °C) pH: 4 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 7,1 d (25 °C) pH: 9 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 3,58 d (25 °C) pH: 7 Method: OECD Test Guideline 111 Remarks: Fresh water
Epoxyphenol Novolac Resin:	
Biodegradability	: Inoculum: Sewage (STP effluent) Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Stability in water	: Degradation half life (DT50): 4,83 d (25 °C) pH: 4 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 7,1 d (25 °C) pH: 9 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 3,58 d (25 °C) pH: 7 Method: OECD Test Guideline 111 Remarks: Fresh water

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation	: Bioconcentration factor (BCF): 31 Remarks: Does not bioaccumulate.
-----------------	---

Partition coefficient: n-octanol/water	: log Pow: 3,242 (25 °C) pH: 7,1 Method: OECD Test Guideline 117
--	--

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

Epoxyphenol Novolac Resin:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-
octanol/water : log Pow: 3,242 (25 °C)
pH: 7,1
Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Distribution among : Koc: 445
environmental compartments

Epoxyphenol Novolac Resin:
Distribution among : Koc: 445
environmental compartments

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological : An environmental hazard cannot be excluded in the event of
information : unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

SECTION 14: Transport information

IATA

14.1 UN number : UN 3082
14.2 UN proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

IMDG

14.1 UN number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

EmS Code : F-A, S-F

14.5 Environmental hazards

Marine pollutant : yes

ADR

14.1 UN number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

RID

14.1 UN number : UN 3082

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

14.5 Environmental hazards
Environmentally hazardous : yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - List of substances subject to authorisation - Future sunset date : Not applicable

Occupational Illnesses (R-461-3, France) : 51

Installations classified for the protection of the environment (Environment Code R511-9) : 4511

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

NZIoC : not determined

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H411	: Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	: Chronic aquatic toxicity
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

EPOCAST® 1652 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	05.09.2018	400001008248	Date of first issue: 05.09.2018

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.