



SAFETY DATA SHEET

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC

Product name: MOLYKOTE® D-3484 Anti-Friction Coating

Issue Date: 05/07/2024

Print Date: 05/08/2024

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: MOLYKOTE® D-3484 Anti-Friction Coating

Recommended use of the chemical and restrictions on use

Identified uses: Lubricants and lubricant additives

COMPANY IDENTIFICATION

DDP SPECIALTY ELECTRONIC MATERIALS
US 9, LLC
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UNITED STATES

Customer Information Number:

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EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Flammable liquids - Category 3

Skin irritation - Category 2

Serious eye damage - Category 1

Specific target organ toxicity - single exposure - Category 3

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Flammable liquid and vapour.
Causes skin irritation.
Causes serious eye damage.
May cause drowsiness or dizziness.

Precautionary statements**Prevention**

Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Avoid breathing spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ eye protection/ face protection.

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
If skin irritation occurs: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Organic/Inorganic Coating

This product is a mixture.

Component

CASRN

Concentration

n-Butyl Acetate	123-86-4	>= 29.0 - <= 43.0 %
Molybdenum disulfide	1317-33-5	>= 16.0 - <= 24.0 %
Butanol	71-36-3	>= 9.0 - <= 13.0 %
Graphite	7782-42-5	>= 4.0 - <= 6.0 %
Ethanol	64-17-5	>= 1.7 - <= 2.3 %
Isobutanol	78-83-1	>= 0.75 - <= 1.01 %
Phenol	108-95-2	>= 0.37 - <= 0.49 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Destroy contaminated leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Wash immediately and continuously with flowing water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Chemical eye burns may require extended irrigation. Obtain prompt consultation, preferably from an ophthalmologist. Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO₂) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides Sulphur oxides Metal oxides Silicon oxides

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

Advice for firefighters

Fire Fighting Procedures: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained. Do not release the product to the aquatic environment

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
n-Butyl Acetate	DUPONT AEL	AEL *	50 ppm
	DUPONT AEL	STEL	150 ppm
	OSHA Z-1	TWA	710 mg/m3 150 ppm
	CAL PEL	PEL	710 mg/m3 150 ppm
	CAL PEL	STEL	950 mg/m3 200 ppm
	ACGIH	TWA	50 ppm
	ACGIH	STEL	150 ppm
	NIOSH REL	TWA	710 mg/m3 150 ppm
	NIOSH REL	ST	950 mg/m3 200 ppm
	OSHA Z-1	TWA total dust	15 mg/m3 , Molybdenum
Molybdenum disulfide	ACGIH	TWA Inhalable particulate matter	10 mg/m3 , Molybdenum
	ACGIH	TWA Respirable particulate matter	3 mg/m3 , Molybdenum
	CAL PEL	PEL Total dust	10 mg/m3 , Molybdenum
	CAL PEL	PEL respirable dust fraction	3 mg/m3 , Molybdenum
	Further information: (n): The concentration and percentage of the particulate used for		

	this limit are determined from the fraction passing a size selector with the following characteristics: Aerodynamic Diameter in Micrometers (unit density sphere)..... Percent Passing Selector 0 100 1 97 2 91 3 74 4 50 5 30 6 17 7 9 8 5 10 1		
Butanol	DUPONT AEL	AEL *	20 ppm
	DUPONT AEL	STEL	50 ppm
	ACGIH	TWA	20 ppm
	OSHA Z-1	TWA	300 mg/m3 100 ppm
	CAL PEL	C	150 mg/m3 50 ppm
	Further information: S: Skin		
	NIOSH REL	C	150 mg/m3 50 ppm
	Further information: skin: Potential for dermal absorption		
Graphite	OSHA Z-3	TWA Dust	15 Million particles per cubic foot
	OSHA Z-1	TWA total dust	15 mg/m3
	OSHA Z-1	TWA respirable fraction	5 mg/m3
	ACGIH	TWA Respirable particulate matter	2 mg/m3
	CAL PEL	PEL Total dust	10 mg/m3
	CAL PEL	PEL respirable dust fraction	5 mg/m3
	Further information: (n): The concentration and percentage of the particulate used for this limit are determined from the fraction passing a size selector with the following characteristics: Aerodynamic Diameter in Micrometers (unit density sphere)..... Percent Passing Selector 0 100 1 97 2 91 3 74 4 50 5 30 6 17 7 9 8 5 10 1		
	CAL PEL	PEL Respirable dust	2.5 mg/m3
	NIOSH REL	TWA Respirable	2.5 mg/m3
	OSHA P0	TWA Total dust	10 mg/m3
	OSHA P0	TWA respirable dust fraction	5 mg/m3
	OSHA P0	TWA respirable dust fraction	2.5 mg/m3
Ethanol	DUPONT AEL	AEL *	1,000 ppm
	ACGIH	TWA	1,000 ppm
	Further information: URT irr: Upper Respiratory Tract irritation		
	ACGIH	STEL	1,000 ppm
	Further information: URT irr: Upper Respiratory Tract irritation		
	OSHA Z-1	TWA	1,900 mg/m3 1,000 ppm
	CAL PEL	PEL	1,900 mg/m3 1,000 ppm
	NIOSH REL	TWA	1,900 mg/m3 1,000 ppm
Isobutanol	Dow IHG	TWA	50 ppm
	Dow IHG	STEL	75 ppm

	ACGIH	TWA	50 ppm
	OSHA Z-1	TWA	300 mg/m3 100 ppm
	OSHA P0	TWA	150 mg/m3 50 ppm
	CAL PEL	PEL	150 mg/m3 50 ppm
	NIOSH REL	TWA	150 mg/m3 50 ppm
Phenol	DUPONT AEL	AEL *	5 ppm
	ACGIH	TWA	5 ppm
	Further information: A4: Not classifiable as a human carcinogen; Skin: Danger of cutaneous absorption		
	OSHA Z-1	TWA	19 mg/m3 5 ppm
	Further information: X: Skin designation		
	NIOSH REL	TWA	19 mg/m3 5 ppm
	Further information: skin: Potential for dermal absorption		
	NIOSH REL	C	60 mg/m3 15.6 ppm
	Further information: skin: Potential for dermal absorption		

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Phenol	108-95-2	Phenol	Urine	End of shift (As soon as possible after exposure ceases)	250 mg/g Creatinine	ACGIH BEI

Exposure controls

Engineering measures: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	grey
Odor	solvent-like
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 35 °C (> 95 °F)
Flash point	Pensky-Martens closed cup 25.5 °C (77.9 °F)
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.16
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	> 20.5 mm ² /s at 25 °C (77 °F)
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours. Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde. Vapours may form explosive mixture with air. Flammable liquid and vapour.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products: Phenol. Formaldehyde. Acetic acid. Benzene.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Based on information for component(s):

LD50, Rat, > 5,000 mg/kg

As product: Single dose oral LD50 has not been determined.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin contact may result in absorption of harmful amounts.

Based on information for component(s):

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

As product: The dermal LD50 has not been determined.

Acute inhalation toxicity

Product test data not available. Refer to component data.

Skin corrosion/irritation

Brief contact may cause skin irritation with local redness.

Prolonged contact may cause severe skin irritation with local redness and discomfort.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

For some component(s):

Did not cause allergic skin reactions when tested in guinea pigs.

Did not cause allergic skin reactions when tested in humans.

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on information for component(s):

In animals, effects have been reported on the following organs:

Nasal tissue.

Butanol has been reported to cause eye effects (tearing, blurred vision, sensitivity to light, temporary corneal effects), hearing loss and vertigo.

Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs.

Carcinogenicity

Ethanol when not consumed in an alcoholic beverage is not classifiable as a human carcinogen.

Epidemiology studies provide evidence that drinking of alcoholic beverages (containing ethanol) is associated with cancer, and IARC has classified alcoholic beverages as carcinogenic to humans.

Teratogenicity

Based on information for component(s): Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

n-Butanol has caused birth defects and has been toxic to the fetus in laboratory animals at doses nontoxic to the mother. Dose levels producing these effects were many times higher than any dose levels expected from exposure due to use.

Phenol has been toxic to the fetus in laboratory animals at doses toxic to the mother. Birth defects (cleft palate) were seen in mice at maternally lethal doses. This is a common developmental abnormality in mice and is associated with stress to the maternal animals.

Reproductive toxicity

For some component(s): In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, did not interfere with fertility.

Mutagenicity

For some component(s): In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative in some cases and positive in other cases.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:**n-Butyl Acetate****Acute inhalation toxicity**

The LC50 has not been determined.

Molybdenum disulfide**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2.82 mg/l No deaths occurred at this concentration.

Butanol**Acute inhalation toxicity**

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. Central nervous system effects. Respiratory effects. LC50, Rat, 4 Hour, vapour, > 17.76 mg/l OECD Test Guideline 403

Graphite**Acute inhalation toxicity**

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. LC50, Rat, 4 Hour, dust/mist, > 2 mg/l OECD Test Guideline 403

Ethanol**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 124.7 mg/l

Isobutanol**Acute inhalation toxicity**

LC50, Rat, male and female, 6 Hour, vapour, > 28.2 mg/l

LC50, Rat, male and female, 4 Hour, vapour, > 8000 ppm

Prolonged excessive exposure may cause adverse effects. Vapor may cause irritation of the upper respiratory tract (nose and throat). Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. May cause central nervous system effects.

Phenol**Acute inhalation toxicity**

Excessive exposure may cause severe irritation to upper respiratory tract (nose and throat) and lungs. Prolonged excessive exposure may cause adverse effects. May cause pulmonary edema (fluid in the lungs.) May cause central nervous system effects. Effects may be delayed.

The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity**n-Butyl Acetate****Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 18 mg/l

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), 48 Hour, 44 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 648 mg/l

Toxicity to bacteria

EC50, Bacteria, 16 Hour, > 1,000 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 23 mg/l

Molybdenum disulfide**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

For similar material(s):

LC50, Fish, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

Toxicity to bacteria

EC50, 30 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish

Based on data from similar materials

NOEC, Fish, 34 d, > 10 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna, 21 d, > 10 mg/l

Butanol**Acute toxicity to fish**

Pimephales promelas (fathead minnow), 96 Hour, 1,376 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 1,328 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, Raphidocelis subcapitata (freshwater green alga), 96 Hour, 225 mg/l, OECD Test Guideline 201

EC10, Raphidocelis subcapitata (freshwater green alga), 96 Hour, 134 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, Pseudomonas putida, static test, 17 Hour, Growth inhibition, > 1,000 mg/l, DIN 38412

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 4.1 mg/l

Toxicity to Above Ground Organisms

Material is practically non-toxic to birds on an acute basis (LD50 > 2000 mg/kg).

Graphite

Acute toxicity to fish

No toxicity at the limit of solubility

LC50, Danio rerio (zebra fish), 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

EC50, Raphidocelis subcapitata (freshwater green alga), 72 Hour, > 100 mg/l, OECD Test Guideline 201

NOEC, Raphidocelis subcapitata (freshwater green alga), 72 Hour, >= 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, 3 Hour, > 1,012.5 mg/l, OECD Test Guideline 209

Ethanol

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, 11,200 - 13,000 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 5,414 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Ec50, Skeletonema costatum (marine diatom), 5 d, Biomass, 10,943 - 11,619 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 9 d, 9.6 mg/l

Isobutanol

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 1,430 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia pulex (Water flea), static test, 48 Hour, 1,100 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 72 Hour, Growth rate inhibition, 1,799 mg/l

Toxicity to bacteria

IC50, activated sludge, static test, 16 Hour, Growth inhibition, > 1,000 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, number of offspring, 20 mg/l
MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), 21 d, number of offspring, 28 mg/l

Phenol**Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, 8.9 mg/l

Acute toxicity to aquatic invertebrates

LC50, Ceriodaphnia dubia (water flea), 48 Hour, 4.3 - 20 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (microalgae), static test, 96 Hour, Growth inhibition (cell density reduction), 61.1 mg/l, Other guidelines

Toxicity to bacteria

EC50, activated sludge, 110 - 800 mg/l

Chronic toxicity to fish

NOEC, Fish, semi-static test, 60 d, 0.077 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 16 d, 10 mg/l

Persistence and degradability**n-Butyl Acetate**

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 83 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 2.20 mg/mg Estimated.

Photodegradation

Sensitization: OH radicals

Atmospheric half-life: 2.32 d

Method: Estimated.

Molybdenum disulfide

Biodegradability: Biodegradability is not applicable to inorganic substances.

Butanol

Biodegradability: Readily biodegradable.

Biodegradation: 92 %

Exposure time: 20 d

Theoretical Oxygen Demand: 2.59 mg/mg Estimated.

Chemical Oxygen Demand: 2.45 mg/mg Estimated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 55.9 Hour

Method: Estimated.

Graphite

Biodegradability: Not applicable

Ethanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: > 70 %

Exposure time: 5 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 2.08 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 2.99 d

Method: Estimated.

Isobutanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 70 - 80 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

10-day Window: Not applicable

Biodegradation: 90 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 2.59 mg/mg Estimated.

Chemical Oxygen Demand: 2.29 mg/mg Dichromate

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	64 - 69 %
10 d	73 - 79 %
20 d	72 - 81 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 1.55 d

Method: Estimated.

Phenol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 62 %

Exposure time: 100 Hour

Method: OECD Test Guideline 301C or Equivalent

10-day Window: Not applicable

Biodegradation: 85 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 2.38 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 3.8 Hour

Method: Estimated.

Bioaccumulative potential

n-Butyl Acetate

Bioaccumulation: Bioconcentration potential is low ($BCF < 100$ or $\log Pow < 3$).

Partition coefficient: n-octanol/water(log Pow): Pow: 3.2 at 25 °C Measured

Bioconcentration factor (BCF): 15 Fish Estimated.

Molybdenum disulfide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Butanol

Bioaccumulation: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water(log Pow): 1 at 25 °C

Graphite

Bioaccumulation: Not applicable Not applicable

Ethanol

Bioaccumulation: Bioaccumulation is unlikely. Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.31 Measured

Isobutanol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 1 Measured

Bioconcentration factor (BCF): 2 Fish Estimated.

Phenol

Partition coefficient: n-octanol/water(log Pow): 1.5 at 25 °C

Bioconcentration factor (BCF): 10 - 39 Carassius auratus (goldfish) Measured

Mobility in soil**n-Butyl Acetate**

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 19 - 70 Estimated.

Molybdenum disulfide

No relevant data found.

Graphite

No relevant data found.

Ethanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 1.0 Estimated.

Isobutanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 2 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. For additional information, refer to:

Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10
Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Flammable liquids, n.o.s.(Ethanol, n-Butyl acetate)
UN number	UN 1993
Class	3
Packing group	III
Reportable Quantity	n-Butyl acetate, Butan-1-ol

Classification for SEA transport (IMO-IMDG):

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Ethanol, n-Butyl acetate)
UN number	UN 1993
Class	3
Packing group	III
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Flammable liquid, n.o.s.(Ethanol, n-Butyl acetate)
UN number	UN 1993
Class	3
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)
Hazard not otherwise classified (physical hazards)
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

The following components are subject to reporting levels established by SARA Title III, Section 313:

Components

CASRN

Butanol

71-36-3

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

Calculated RQ exceeds reasonably attainable upper limit.

Components

CASRN

RQ (RCRA Code)

Butanol

71-36-3

5000 lbs RQ

Butanol

71-36-3

100 lbs RQ (F003)

Xylene

1330-20-7

100 lbs RQ

Xylene

1330-20-7

100 lbs RQ (F003)

Ethylbenzene

100-41-4

1000 lbs RQ

Ethylbenzene

100-41-4

100 lbs RQ (F003)

Isobutanol

78-83-1

5000 lbs RQ

Isobutanol

78-83-1

100 lbs RQ (F005)

n-Butyl Acetate

123-86-4

5000 lbs RQ

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components

CASRN

n-Butyl Acetate

123-86-4

Molybdenum disulfide

1317-33-5

Butanol

71-36-3

Ethoxy-1-methylethyl acetate

54839-24-6

Phenol, formaldehyde Resin

Not applicable

Phenol, polymer with formaldehyde

9003-35-4

Graphite

7782-42-5

Polyvinyl acetate

9003-20-7

Ethanol

64-17-5

Isobutanol

78-83-1

Formaldehyde

50-00-0

California Prop. 65

WARNING: This product can expose you to chemicals including Formaldehyde, Ethylbenzene, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

The product contains an intentional component that is subject to a restriction. Production and/or use is limited by the conditions of the restriction.

16. OTHER INFORMATION

Hazard Rating System

NFPA

Health	Flammability	Instability
3	3	0

HMIS

Health	Flammability	Physical Hazard
3/	3	0

Revision

Identification Number: 4103717 / A776 / Issue Date: 05/07/2024 / Version: 8.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
AEL *	8 & 12 hr. TWA
C	Ceiling
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
Dow IHG	Dow Industrial Hygiene Guideline
DUPONT AEL	DuPont AEL (Acceptable Exposure Limit)
NIOSH REL	USA. NIOSH Recommended Exposure Limits
OSHA P0	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
PEL	Permissible exposure limit
ST	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
STEL	Short term exposure limit
TWA	8-hour time weighted average

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -

International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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