

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : EPIBOND® 1217 B US

Unique Formula Identifier (UFI) : N7F5-Q0YJ-800R-MCEG

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

#### 1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe) BV

Address : Grijpenlaan 18  
3300 Tienen  
Belgium

Telephone : +41 61 299 20 41

Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

#### 1.4 Emergency telephone number

Emergency telephone number : Centres Antipoison et de Toxicovigilance:

ANGERS: 02 41 48 21 21

BORDEAUX: 05 56 96 40 80

LILLE: 0 825 812 822

LYON: 04 72 11 69 11

MARSEILLE 04 91 75 25 25

NANCY: 03 83 32 36 36

PARIS: 01 40 05 48 48

RENNES: 02 99 59 22 22

STRASBOURG: 03 88 37 37 37

TOULOUSE: 05 61 77 74 47

EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011

China: +86 20 39377888  
+86 532 83889090

India: + 91 22 42 87 5333

Australia: 1800 786 152

New Zealand: 0800 767 437

USA: +1 800-424-9300

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

|                                                |                                                          |
|------------------------------------------------|----------------------------------------------------------|
| Skin corrosion, Sub-category 1C                | H314: Causes severe skin burns and eye damage.           |
| Serious eye damage, Category 1                 | H318: Causes serious eye damage.                         |
| Skin sensitisation, Category 1                 | H317: May cause an allergic skin reaction.               |
| Long-term (chronic) aquatic hazard, Category 3 | H412: Harmful to aquatic life with long lasting effects. |

### 2.2 Label elements

#### Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

|                   |      |                                                    |
|-------------------|------|----------------------------------------------------|
| Hazard statements | H314 | Causes severe skin burns and eye damage.           |
|                   | H317 | May cause an allergic skin reaction.               |
|                   | H412 | Harmful to aquatic life with long lasting effects. |

|                          |                    |                                                                                                   |
|--------------------------|--------------------|---------------------------------------------------------------------------------------------------|
| Precautionary statements | <b>Prevention:</b> |                                                                                                   |
|                          | P261               | Avoid breathing mist or vapours.                                                                  |
|                          | P273               | Avoid release to the environment.                                                                 |
|                          | P280               | Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. |

#### Response:

|                           |                                                                                                                                                                            |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| P303 + P361 + P353        | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.                                                                               |
| P304 + P340 + P310        | IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.                                                       |
| P305 + P351 + P338 + P310 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. |

#### Hazardous components which must be listed on the label:

Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide  
2,4,6-tris(dimethylaminomethyl)phenol

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

Version 3.0      Revision Date: 04.01.2024      SDS Number: 400001008475      Date of last issue: 11.01.2023  
Date of first issue: 24.08.2018

Print Date 12.01.2024

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

| Chemical name                                                                                          | CAS-No.<br>EC-No.<br>Index-No.<br>Registration number    | Classification                                                | Concentration<br>(% w/w) |
|--------------------------------------------------------------------------------------------------------|----------------------------------------------------------|---------------------------------------------------------------|--------------------------|
| Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide | Not Assigned<br>-<br>01-2120118957-46                    | Skin Sens. 1B; H317<br>Aquatic Chronic 3;<br>H412             | >= 70 -<br>< 90          |
| 2,4,6-tris(dimethylaminomethyl)phenol                                                                  | 90-72-2<br>202-013-9<br>603-069-00-0<br>01-2119560597-27 | Acute Tox. 4; H302<br>Skin Corr. 1C; H314<br>Eye Dam. 1; H318 | >= 5 - <<br>10           |

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

If inhaled : If inhaled, remove to fresh air.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

Get medical attention if symptoms occur.

- |                         |   |                                                                                                                                                                                                                                                                                                                                                                      |
|-------------------------|---|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| In case of skin contact | : | Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.                                                                                                                                                                     |
| In case of eye contact  | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.<br>In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.<br>Continue rinsing eyes during transport to hospital.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist. |
| If swallowed            | : | Keep respiratory tract clear.<br>Do NOT induce vomiting.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.<br>Take victim immediately to hospital.                                                                                                                                                                 |

### 4.2 Most important symptoms and effects, both acute and delayed

- |       |   |                                                                                            |
|-------|---|--------------------------------------------------------------------------------------------|
| Risks | : | May cause an allergic skin reaction.<br>Causes serious eye damage.<br>Causes severe burns. |
|-------|---|--------------------------------------------------------------------------------------------|

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |   |                        |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                                |   |                                                                                            |
|--------------------------------|---|--------------------------------------------------------------------------------------------|
| Suitable extinguishing media   | : | Water spray<br>Alcohol-resistant foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical |
| Unsuitable extinguishing media | : | Exercise caution when using a high volume water jet as it may scatter and spread fire      |

### 5.2 Special hazards arising from the substance or mixture

- |                                      |   |                                                                           |
|--------------------------------------|---|---------------------------------------------------------------------------|
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products        | : | Carbon oxides<br>Sulphur oxides                                           |

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### 5.3 Advice for firefighters

- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Refer to protective measures listed in sections 7 and 8.

### 6.2 Environmental precautions

- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.  
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.  
Do not breathe vapours/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
To avoid spills during handling keep bottle on a metal tray.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

Version 3.0      Revision Date: 04.01.2024      SDS Number: 400001008475      Date of last issue: 11.01.2023  
Date of first issue: 24.08.2018

Print Date 12.01.2024

Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

| Substance name                        | End Use   | Exposure routes | Potential health effects   | Value       |
|---------------------------------------|-----------|-----------------|----------------------------|-------------|
| 2,4,6-tris(dimethylaminomethyl)phenol | Workers   | Inhalation      | Long-term systemic effects | 0,53 mg/m3  |
|                                       | Workers   | Inhalation      | Acute systemic effects     | 2,1 mg/m3   |
|                                       | Workers   | Dermal          | Long-term systemic effects | 0,150 mg/kg |
|                                       | Workers   | Dermal          | Acute systemic effects     | 0,600 mg/kg |
|                                       | Consumers | Inhalation      | Long-term systemic effects | 0,130 mg/m3 |
|                                       | Consumers | Inhalation      | Acute systemic effects     | 0,130 mg/m3 |

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

Version  
3.0

Revision Date:  
04.01.2024

SDS Number:  
400001008475

Date of last issue: 11.01.2023  
Date of first issue: 24.08.2018

Print Date 12.01.2024

|                                                                                                        |           |            |                            |                   |
|--------------------------------------------------------------------------------------------------------|-----------|------------|----------------------------|-------------------|
|                                                                                                        | Consumers | Dermal     | Long-term systemic effects | 0,075 mg/kg       |
|                                                                                                        | Consumers | Dermal     | Acute systemic effects     | 0,075 mg/kg       |
|                                                                                                        | Consumers | Oral       | Long-term systemic effects | 0,075 mg/kg       |
| Silicon, amorphous                                                                                     | Workers   | Inhalation | Long-term systemic effects | 4 mg/m3           |
| Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide | Workers   | Inhalation | Long-term systemic effects | 22 mg/m3          |
|                                                                                                        | Workers   | Dermal     | Long-term systemic effects | 2,7 mg/kg bw/day  |
|                                                                                                        | Consumers | Inhalation | Long-term systemic effects | 6,52 mg/m3        |
|                                                                                                        | Consumers | Dermal     | Long-term systemic effects | 1,61 mg/kg bw/day |
|                                                                                                        | Consumers | Oral       | Long-term systemic effects | 1,9 mg/kg bw/day  |

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

| Substance name                                                                                         | Environmental Compartment  | Value                         |
|--------------------------------------------------------------------------------------------------------|----------------------------|-------------------------------|
| 2,4,6-tris(dimethylaminomethyl)phenol                                                                  | Fresh water                | 0,046 mg/l                    |
|                                                                                                        | Marine water               | 0,005 mg/l                    |
|                                                                                                        | Remarks:Assessment Factors |                               |
|                                                                                                        | Sewage treatment plant     | 0,262 mg/l                    |
|                                                                                                        | Remarks:Assessment Factors |                               |
|                                                                                                        | Freshwater - intermittent  | 0,46 mg/l                     |
|                                                                                                        | Soil                       | 0,025 mg/kg                   |
| Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide | Fresh water                | 70 µg/l                       |
|                                                                                                        | Remarks:Assessment Factors |                               |
|                                                                                                        | Marine water               | 7 µg/l                        |
|                                                                                                        | Remarks:Assessment Factors |                               |
|                                                                                                        | Sewage treatment plant     | 10 mg/l                       |
|                                                                                                        | Remarks:Assessment Factors |                               |
|                                                                                                        | Fresh water sediment       | 0,322 mg/kg dry weight (d.w.) |
|                                                                                                        | Remarks:Equilibrium method |                               |
|                                                                                                        | Marine sediment            | 0,032 mg/kg dry weight (d.w.) |
|                                                                                                        | Remarks:Equilibrium method |                               |
|                                                                                                        | Soil                       | 0,023 mg/kg dry weight (d.w.) |
|                                                                                                        | Remarks:Equilibrium method |                               |

## 8.2 Exposure controls

### Personal protective equipment

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

|                          |   |                                                                                                                                                                                                                                                                                                   |
|--------------------------|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Eye/face protection      | : | Eye wash bottle with pure water<br>Tightly fitting safety goggles<br>Wear face-shield and protective suit for abnormal processing problems.                                                                                                                                                       |
| Hand protection          | : |                                                                                                                                                                                                                                                                                                   |
| Material                 | : | butyl-rubber                                                                                                                                                                                                                                                                                      |
| Break through time       | : | > 8 h                                                                                                                                                                                                                                                                                             |
| Material                 | : | Solvent-resistant gloves (butyl-rubber)                                                                                                                                                                                                                                                           |
| Material                 | : | Nitrile rubber                                                                                                                                                                                                                                                                                    |
| Break through time       | : | 10 - 480 min                                                                                                                                                                                                                                                                                      |
| Remarks                  | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves. |
| Skin and body protection | : | Impervious clothing<br>Choose body protection according to the amount and concentration of the dangerous substance at the work place.                                                                                                                                                             |
| Respiratory protection   | : | Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines<br>Equipment should conform to EN 143                                                                              |
| Filter type              | : | Particulates type (P)                                                                                                                                                                                                                                                                             |

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

|                              |   |                                             |
|------------------------------|---|---------------------------------------------|
| Physical state               | : | paste                                       |
| Colour                       | : | amber                                       |
| Odour                        | : | strong                                      |
| Odour Threshold              | : | No data is available on the product itself. |
| Melting point/freezing point | : | No data is available on the product itself. |
| Boiling point                | : | > 200 °C                                    |
| Flammability (solid, gas)    | : | No data is available on the product itself. |



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Flash point : > 124 °C  
Method: Pensky-Martens closed cup, closed cup

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

pH : substance/mixture is non-soluble (in water)

Viscosity  
Viscosity, dynamic : 90 000 mPa.s (25 °C)

Solubility(ies)  
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Vapour pressure : < 0,099975 hPa (20 °C)

Density : No data is available on the product itself.

Relative density : 1,19

Relative vapour density : No data is available on the product itself.

Particle characteristics : No data is available on the product itself.

### 9.2 Other information

No data is available on the product itself.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### 10.4 Conditions to avoid

Conditions to avoid : None known.

### 10.5 Incompatible materials

Materials to avoid : None known.

### 10.6 Hazardous decomposition products

No hazardous decomposition products are known.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

#### Product:

Acute oral toxicity : Acute toxicity estimate: > 2 000 mg/kg  
Method: Calculation method

#### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Acute oral toxicity : LD50 (Rat, male and female): 2 600 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat, male and female): > 0,1 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403  
GLP: no  
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit, male and female): > 10 200 mg/kg  
Method: OECD Test Guideline 402  
GLP: no  
Assessment: The substance or mixture has no acute dermal toxicity

#### 2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat, male and female): 2 169 mg/kg  
Method: OECD Test Guideline 401  
Assessment: The component/mixture is low toxic after single ingestion.

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg  
Assessment: The substance or mixture has no acute dermal toxicity

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### Skin corrosion/irritation

Causes severe burns.

#### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

|            |                           |
|------------|---------------------------|
| Species    | : Rabbit                  |
| Assessment | : No skin irritation      |
| Method     | : OECD Test Guideline 404 |
| Result     | : No skin irritation      |
| GLP        | : yes                     |

|            |                                       |
|------------|---------------------------------------|
| Species    | : reconstructed human epidermis (RhE) |
| Assessment | : No skin irritation                  |
| Method     | : OECD Test Guideline 439             |
| Result     | : No skin irritation                  |

|         |                                       |
|---------|---------------------------------------|
| Species | : reconstructed human epidermis (RhE) |
| Method  | : OECD Test Guideline 431             |
| Result  | : Not corrosive                       |

#### 2,4,6-tris(dimethylaminomethyl)phenol:

|         |                                            |
|---------|--------------------------------------------|
| Species | : Rabbit                                   |
| Method  | : OECD Test Guideline 404                  |
| Result  | : Corrosive after 1 to 4 hours of exposure |

|         |                                            |
|---------|--------------------------------------------|
| Species | : synthetic macromolecular bio-barrier     |
| Method  | : OECD Test Guideline 435                  |
| Result  | : Corrosive after 1 to 4 hours of exposure |

### Serious eye damage/eye irritation

Causes serious eye damage.

#### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

|            |                           |
|------------|---------------------------|
| Species    | : Rabbit                  |
| Assessment | : No eye irritation       |
| Method     | : OECD Test Guideline 405 |
| Result     | : No eye irritation       |
| GLP        | : no                      |

#### 2,4,6-tris(dimethylaminomethyl)phenol:

|            |                    |
|------------|--------------------|
| Species    | : Rabbit           |
| Assessment | : Corrosive        |
| Method     | : Other guidelines |
| Result     | : Corrosive        |

### Respiratory or skin sensitisation

#### Skin sensitisation

May cause an allergic skin reaction.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### Respiratory sensitisation

Not classified due to lack of data.

### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

|                 |                                                                                |
|-----------------|--------------------------------------------------------------------------------|
| Test Type       | : Local lymph node assay (LLNA)                                                |
| Exposure routes | : Skin                                                                         |
| Species         | : Mouse                                                                        |
| Assessment      | : Probability or evidence of low to moderate skin sensitisation rate in humans |
| Method          | : OECD Test Guideline 429                                                      |
| Result          | : Probability or evidence of low to moderate skin sensitisation rate in humans |

#### 2,4,6-tris(dimethylaminomethyl)phenol:

|                 |                                      |
|-----------------|--------------------------------------|
| Exposure routes | : Skin                               |
| Species         | : Guinea pig                         |
| Method          | : OECD Test Guideline 406            |
| Result          | : Does not cause skin sensitisation. |

### Germ cell mutagenicity

Not classified due to lack of data.

### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

|                       |                                                                                                                                                                                                              |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Genotoxicity in vitro | : Test Type: reverse mutation assay<br>Test system: Salmonella typhimurium<br>Metabolic activation: with and without metabolic activation<br>Method: OECD Test Guideline 471<br>Result: negative<br>GLP: yes |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|  |                                                                                                                                                                                                                    |
|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | Test Type: Chromosome aberration test in vitro<br>Test system: Human lymphocytes<br>Metabolic activation: with and without metabolic activation<br>Method: OECD Test Guideline 473<br>Result: negative<br>GLP: yes |
|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|  |                                                                                                                                                                                                            |
|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | Test Type: gene mutation test<br>Test system: Chinese hamster lung cells<br>Metabolic activation: with and without metabolic activation<br>Method: OECD Test Guideline 476<br>Result: negative<br>GLP: yes |
|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

#### 2,4,6-tris(dimethylaminomethyl)phenol:

|                       |                                                                                                                                  |
|-----------------------|----------------------------------------------------------------------------------------------------------------------------------|
| Genotoxicity in vitro | : Concentration: 5000 ug/plate<br>Metabolic activation: with and without metabolic activation<br>Method: OECD Test Guideline 471 |
|-----------------------|----------------------------------------------------------------------------------------------------------------------------------|

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

Result: negative

Concentration: 2500 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

### **Carcinogenicity**

Not classified due to lack of data.

### **Reproductive toxicity**

Not classified due to lack of data.

### **Components:**

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Effects on fertility : Species: Rat, male and female  
Application Route: Oral  
Method: OECD Test Guideline 422  
Remarks: No significant adverse effects were reported

### **STOT - single exposure**

Not classified due to lack of data.

### **STOT - repeated exposure**

Not classified due to lack of data.

### **Repeated dose toxicity**

### **Components:**

#### **Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:**

Species : Rat, male and female  
NOAEL : 75 mg/kg  
Application Route : oral (gavage)  
Dose : 75, 250 and 1000 mg/kg bw/d  
Method : OECD Test Guideline 408  
GLP : yes

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Species : Rat, male and female  
NOEL : 15 mg/kg  
Application Route : Ingestion  
Exposure time : 1 032 h  
Number of exposures : 7 d  
Method : Subacute toxicity

### **Aspiration toxicity**

Not classified due to lack of data.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### 11.2 Information on other hazards

#### Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

#### Experience with human exposure

No data available

#### Toxicology, Metabolism, Distribution

No data available

#### Neurological effects

No data available

#### Further information

No data available

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

|                                                     |                                                                                                                                                                                              |
|-----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Toxicity to fish                                    | : LC50 (Danio rerio (zebra fish)): 87 mg/l<br>End point: mortality<br>Exposure time: 96 h<br>Test substance: Fresh water<br>Method: OECD Test Guideline 203                                  |
| Toxicity to daphnia and other aquatic invertebrates | : EC50 (Daphnia magna (Water flea)): 12 mg/l<br>End point: Immobilization<br>Exposure time: 48 h<br>Test Type: static test<br>Test substance: Fresh water<br>Method: OECD Test Guideline 202 |
| Toxicity to algae/aquatic plants                    | : EC50 (Desmodesmus subspicatus (green algae)): > 733 mg/l<br>Exposure time: 72 h<br>Test Type: static test<br>Method: OECD Test Guideline 201<br>GLP: yes                                   |
| Toxicity to microorganisms                          | : EC50 (activated sludge): > 1 000 mg/l<br>Exposure time: 3 h<br>Test Type: static test<br>Test substance: Fresh water<br>Method: OECD Test Guideline 209<br>GLP: yes                        |

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 3,5 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Test substance: Fresh water  
Method: OECD Test Guideline 211  
GLP: yes

### 2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l  
Exposure time: 96 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l  
End point: mortality  
Exposure time: 96 h  
Test Type: static test  
Analytical monitoring: no  
Test substance: Marine water

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6,25 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201

## 12.2 Persistence and degradability

### Components:

#### Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Result: Not biodegradable  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301B

### 2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 2 mg/l  
Result: Not biodegradable  
Biodegradation: 4 %

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue:             |
| 3.0     | 04.01.2024     | 400001008475 | 11.01.2023                      |
|         |                |              | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

Exposure time: 28 d  
Method: OECD Test Guideline 301D

### 12.3 Bioaccumulative potential

#### Components:

##### **2,4,6-tris(dimethylaminomethyl)phenol:**

Partition coefficient: n-octanol/water : Pow:  $\geq 0,219$  (21,5 °C)  
log Pow: -0,66 (21,5 °C)  
Method: OPPTS 830.7550

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### SECTION 14: Transport information

#### 14.1 UN number or ID number

|      |   |         |
|------|---|---------|
| ADN  | : | UN 2735 |
| ADR  | : | UN 2735 |
| RID  | : | UN 2735 |
| IMDG | : | UN 2735 |
| IATA | : | UN 2735 |

#### 14.2 UN proper shipping name

|      |   |                                                                                   |
|------|---|-----------------------------------------------------------------------------------|
| ADN  | : | POLYAMINES, LIQUID, CORROSIVE, N.O.S.<br>(2,4,6-TRIS(DIMETHYL AMINOMETHYL)PHENOL) |
| ADR  | : | POLYAMINES, LIQUID, CORROSIVE, N.O.S.<br>(2,4,6-TRIS(DIMETHYL AMINOMETHYL)PHENOL) |
| RID  | : | POLYAMINES, LIQUID, CORROSIVE, N.O.S.<br>(2,4,6-TRIS(DIMETHYL AMINOMETHYL)PHENOL) |
| IMDG | : | POLYAMINES, LIQUID, CORROSIVE, N.O.S.<br>(2,4,6-TRIS(DIMETHYL AMINOMETHYL)PHENOL) |
| IATA | : | Polyamines, liquid, corrosive, n.o.s.<br>(2,4,6-TRIS(DIMETHYL AMINOMETHYL)PHENOL) |

#### 14.3 Transport hazard class(es)

|      | Class | Subsidiary risks |
|------|-------|------------------|
| ADN  | :     | 8                |
| ADR  | :     | 8                |
| RID  | :     | 8                |
| IMDG | :     | 8                |
| IATA | :     | 8                |

#### 14.4 Packing group

|                              |       |
|------------------------------|-------|
| ADN                          |       |
| Packing group                | : III |
| Classification Code          | : C7  |
| Hazard Identification Number | : 80  |
| Labels                       | : 8   |
| ADR                          |       |
| Packing group                | : III |
| Classification Code          | : C7  |
| Hazard Identification Number | : 80  |
| Labels                       | : 8   |
| Tunnel restriction code      | : (E) |
| RID                          |       |
| Packing group                | : III |
| Classification Code          | : C7  |
| Hazard Identification Number | : 80  |

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

Labels : 8

### IMDG

Packing group : III  
Labels : 8  
EmS Code : F-A, S-B

### IATA (Cargo)

Packing instruction (cargo aircraft) : 856  
Packing instruction (LQ) : Y841  
Packing group : III  
Labels : Corrosive

### IATA (Passenger)

Packing instruction (passenger aircraft) : 852  
Packing instruction (LQ) : Y841  
Packing group : III  
Labels : Corrosive

## 14.5 Environmental hazards

### ADN

Environmentally hazardous : no

### ADR

Environmentally hazardous : no

### RID

Environmentally hazardous : no

### IMDG

Marine pollutant : no

## 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 75, 3

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

If you intend to use this product as tattoo ink, please contact your vendor.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Occupational Illnesses (R-461-3, France) : Not applicable

### Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

### The components of this product are reported in the following inventories:

|       |                                                                     |
|-------|---------------------------------------------------------------------|
| DSL   | : All components of this product are on the Canadian DSL            |
| AIIC  | : On the inventory, or in compliance with the inventory             |
| ENCS  | : On the inventory, or in compliance with the inventory             |
| KECI  | : On the inventory, or in compliance with the inventory             |
| PICCS | : On the inventory, or in compliance with the inventory             |
| IECSC | : On the inventory, or in compliance with the inventory             |
| TCSI  | : On the inventory, or in compliance with the inventory             |
| TSCA  | : On or in compliance with the active portion of the TSCA inventory |

### Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

### 15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

## SECTION 16: Other information

### Full text of H-Statements

|      |                                                      |
|------|------------------------------------------------------|
| H302 | : Harmful if swallowed.                              |
| H314 | : Causes severe skin burns and eye damage.           |
| H317 | : May cause an allergic skin reaction.               |
| H318 | : Causes serious eye damage.                         |
| H412 | : Harmful to aquatic life with long lasting effects. |

### Full text of other abbreviations

|                 |                                      |
|-----------------|--------------------------------------|
| Acute Tox.      | : Acute toxicity                     |
| Aquatic Chronic | : Long-term (chronic) aquatic hazard |
| Eye Dam.        | : Serious eye damage                 |
| Skin Corr.      | : Skin corrosion                     |
| Skin Sens.      | : Skin sensitisation                 |

### Further information

#### Classification of the mixture:

|                   |      |
|-------------------|------|
| Skin Corr. 1C     | H314 |
| Eye Dam. 1        | H318 |
| Skin Sens. 1      | H317 |
| Aquatic Chronic 3 | H412 |

#### Classification procedure:

|                    |
|--------------------|
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## EPIBOND® 1217 B US

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 11.01.2023  |
| 3.0     | 04.01.2024     | 400001008475 | Date of first issue: 24.08.2018 |

Print Date 12.01.2024

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.