BP1404

HIGH-DENSITY POLYURETHANE (PU) TOOLING MATERIAL

BP1404 is a high-density, abrasion resistant, polyurethane (PU) tooling material, designed for use in a wide range of applications including thermoforming, vacuum forming, hammer and metal forming, foundry patterns and Reactive Injection Moulding (RIM).

APPLICATIONS

BP1404 can be used for the following applications:

- Vacuum forming
- Thermoforming
- Hammer or metal forming
- Foundry patterns and plates
- Core boxes
- Reactive Injection Moulding (RIM)
- Jigs and fixtures

FEATURES & BENEFITS

BP1404 provides an excellent surface finish and is easy to machine

- Excellent surface finish
- Excellent dimensional stability
- High compressive strength
- Abrasion resistant
- Easy to machine
- Inert surface

TECHNICAL PROPERTIES

PROPERTY	VALUE	TEST METHOD
COLOUR	Green	-
HARDNESS, SHORE D (+/-5)	85	ISO 868
DENSITY, KG/M^3	ca. 1400	ISO 1183-1
DEFLECTION TEMPERATURE (TG), ˚C (+/-5)	80	ISO 11357
COEFFICIENT OF THERMAL EXPANSION (CTE) ˚C 10^{-6}K^{-1} (+/-5)	80	ISO 11359
FLEXURAL STRENGTH, MPA (+/-5)	77	ISO 178
COMPRESSIVE STRENGTH, MPA (+/-5)	80	ISO 604
ABRASION, MM^3/100R	<30	Taber, H18, 500g

BOARD SIZES

BP1404 is available in a range of sizes (length x width +/- 3mm x depth +/- 0.5mm) **1000mm x 500mm x 50mm**

1000mm x 500mm x 75mm

1000mm x 500mm x 100mm

1515mm x 608mm x 50mm

1515mm x 608mm x 75mm

1515mm x 608mm x 100mm

ANCILLARY MATERIALS

BP1404 is available with material adhesives, repair pastes, sealers and release agents.

STORAGE OF MATERIAL

The boards must be stored indoors, on a flat dry surface. Temperature variations must be avoided during transportation and storage.

Base Materials is an expert in high-performance syntactic materials for a wide range of industries including automotive, aerospace, foundry, manufacturing, marine, motorsport, rail and subsea.

Customers are at the heart of what we do. Our proven high-quality solutions are engineered to meet your challenging application requirements.

CONTACT US

+44 (0)116 286 5073

sales@base-materials.com

www.base-materials.com

Disclaimer
All technical data and results are based on laboratory work and do not necessarily indicate the results that the buyer or user will attain. Base Materials Limited makes no warranty expressed or implied, including warranties of merchantability or fitness for a particular use. Under no circumstances will Base Materials Limited be liable for incidental, consequential or other damages, alleged negligence, breach of warranty, strict liability or any other legal theory arising out of the use or handling of this product.