

Fiche Technique

KIMYA ABS CARBON 3D FILAMENT

Low-cost reinforced filament for FFF 3D Printers

DESCRIPTION

Kimya ABS Carbon is a 3D printing filament made from a blend of ABS (Acrylonitrile-Butadiene-Styrene) and carbon fibers. As a member of the styrenic polymer family, this composite material benefits from the toughness of ABS while the added carbon fibers significantly improve its rigidity and dimensional stability. Kimya ABS Carbon is commonly used by drone manufacturers, modeling enthusiasts, and for producing tools and functional parts. It offers a strong balance of strength, durability, and precision for technical 3D printing projects.

BENEFITS

- Increased Rigidity.
- Lightweight and Strong.
- Enhanced Print Precision.

TECHNICAL DATA**Properties**

Diameter	1.75 ± 0.1 mm 2.85 ± 0.1 mm
Density	1.048 g/cm ³
Moisture rate	<0.5%
Melt flow index (MFI)	17.4g/10min
Glass transition temperature (Tg)	108°C (226°F)

Values

1.75 ± 0.1 mm 2.85 ± 0.1 mm
1.048 g/cm ³
<0.5%
17.4g/10min
108°C (226°F)

Test Methods

INS-6712
ISO 1183-1
INS-6711
ISO 1133-1 (@220°C-10kg)
ISO 11357-1 DSC (10°C/min-20-280°C)

Properties

Tensile Modulus	3,395 MPa (492.55 ksi)
Tensile Strength	36.7 MPa (5.32 ksi)
Tensile Stress at Break	31 MPa (4.50 ksi)
Tensile Strain at Break (type A)	1.9 %
Flexural Modulus	2,952 MPa (428.15 ksi)
Deformation at Flexural Strain	>5%
Flexural Stress at Conventional Deflection (3.5% Strain)*	173 MPa (25.1 ksi)
Charpy Impact Resistance	18 kJ/m ² (8.6 ft-lbs/in ²)
Shore Hardness	78.2D

Values

3,395 MPa (492.55 ksi)
36.7 MPa (5.32 ksi)
31 MPa (4.50 ksi)
1.9 %
2,952 MPa (428.15 ksi)
>5%
173 MPa (25.1 ksi)
18 kJ/m ² (8.6 ft-lbs/in ²)
78.2D

Test Methods

ISO 527-2/5A/50
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ISO 527-2/5A/50
ISO 527
ISO 178
ISO 178
ISO 178
ISO 179-1/1eA
ISO 868

PROCESSING**Printing Direction**

Printing Speed	Initial layers: 10-20 mm/s, further layers 30-60 mm/s
Nozzle Temperature	235°C - 255°C (455°F - 491°F)
Bed Temperature	85°C - 95°C (185°F - 203°F)

XY

Initial layers: 10-20 mm/s, further layers 30-60 mm/s
235°C - 255°C (455°F - 491°F)
85°C - 95°C (185°F - 203°F)

NOTES

- *According to ISO 178, end of the test at 5% deformation even if there is no specimen break.
- The data should be considered as indicative values - Properties can be influenced by production conditions.