



# SAFETY DATA SHEET

## SPECIALTY ELECTRONIC MATERIALS UK LIMITED

Safety Data Sheet according to Regulation (EC) No 1907/2006 - Annex II

**Product name:** MOLYKOTE® 3402C LF Anti-Friction Coating

**Revision Date:** 26.04.2022

**Version:** 8.0

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SPECIALTY ELECTRONIC MATERIALS UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1 Product identifier

**Product name:** MOLYKOTE® 3402C LF Anti-Friction Coating

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Identified uses:** Lubricants and lubricant additives

### 1.3 Details of the supplier of the safety data sheet

#### COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS UK  
LIMITED  
KINGS COURT, LONDON ROAD  
STEVENAGE  
England  
SG1 2NG  
UNITED KINGDOM

#### Customer Information Number:

00800-3876-6838

SDSQuestion-EU@dupont.com

### 1.4 EMERGENCY TELEPHONE NUMBER

**24-Hour Emergency Contact:** +(44)-870-8200418

**Local Emergency Contact:** +(44)-870-8200418

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008:

Flammable liquids - Category 2 - H225

Eye irritation - Category 2 - H319

Skin sensitisation - Category 1 - H317

Carcinogenicity - Category 2 - Inhalation - H351

Specific target organ toxicity - single exposure - Category 3 - H336

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

### Hazard pictograms



Signal word: **DANGER**

### Hazard statements

|      |                                         |
|------|-----------------------------------------|
| H225 | Highly flammable liquid and vapour.     |
| H317 | May cause an allergic skin reaction.    |
| H319 | Causes serious eye irritation.          |
| H336 | May cause drowsiness or dizziness.      |
| H351 | Suspected of causing cancer if inhaled. |

### Precautionary statements

|             |                                                                                                   |
|-------------|---------------------------------------------------------------------------------------------------|
| P201        | Obtain special instructions before use.                                                           |
| P210        | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.<br>No smoking. |
| P233        | Keep container tightly closed.                                                                    |
| P261        | Avoid breathing mist or vapours.                                                                  |
| P280        | Wear protective gloves/ protective clothing/ eye protection/ face protection.                     |
| P370 + P378 | In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.              |

### Supplemental information

EUH066 Repeated exposure may cause skin dryness or cracking.  
The following percentage of the mixture consists of ingredient(s) with unknown acute dermal toxicity: 2.1 %  
The following percentage of the mixture consists of ingredient(s) with unknown acute inhalation toxicity: 2.1 %  
The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 2.1 %

**Contains** isopropanol; n-butyl acetate; antimony trioxide; maleic anhydride

## 2.3 Other hazards

Static-accumulating flammable liquid.

Endocrine disrupting properties (human health):

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties (environment):

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

PBT and vPvB assessment:

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

**Chemical nature:** Inorganic and organic compounds, Mixture

#### 3.2 Mixtures

This product is a mixture.

| Identification number                                                                                                            | Component         | Classification according to Regulation (EU) 1272/2008 (CLP)                                                                                    | specific concentration limit/ M-Factors/ Acute toxicity estimate                               | %                  |
|----------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|--------------------|
| <b>CASRN</b><br>67-63-0<br><b>EC-No.</b><br>200-661-7<br><b>Index-No.</b><br>603-117-00-0<br><b>REACH No</b><br>01-2119457558-25 | isopropanol       | Flam. Liq. 2 - H225<br>Eye Irrit. 2 - H319<br>STOT SE 3 - H336                                                                                 | Oral ATE: 5,840 mg/kg<br>Dermal ATE: > 12,800 mg/kg                                            | >= 40.0 - < 50.0 % |
| <b>CASRN</b><br>123-86-4<br><b>EC-No.</b><br>204-658-1<br><b>Index-No.</b><br>607-025-00-1<br><b>REACH No</b><br>—               | n-butyl acetate   | Flam. Liq. 3 - H226<br>STOT SE 3 - H336<br>EUH066                                                                                              | Oral ATE: 12,789 mg/kg<br>Dermal ATE: > 14,112 mg/kg                                           | >= 20.0 - < 30.0 % |
| <b>CASRN</b><br>1309-64-4<br><b>EC-No.</b><br>215-175-0<br><b>Index-No.</b><br>051-005-00-X<br><b>REACH No</b><br>—              | antimony trioxide | Carc. 2 - H351                                                                                                                                 | Oral ATE: > 5,000 mg/kg<br>Inhalation ATE: > 5.2 mg/l (dust/mist)<br>Dermal ATE: > 5,000 mg/kg | >= 10.0 - < 20.0 % |
| <b>CASRN</b><br>108-31-6<br><b>EC-No.</b><br>203-571-6<br><b>Index-No.</b><br>607-096-00-9<br><b>REACH No</b><br>—               | maleic anhydride  | Acute Tox. 4 - H302<br>Skin Corr. 1B - H314<br>Eye Dam. 1 - H318<br>Resp. Sens. 1 - H334<br>Skin Sens. 1A - H317<br>STOT RE 1 - H372<br>EUH071 | Skin Sens.1A; H317:C >= 0.001 %<br>Oral ATE: 1,090 mg/kg<br>Dermal ATE: 2,620 mg/kg            | >= 0.001 - < 0.1 % |

Substances with a workplace exposure limit

| Identification number                                                        | Component            | Classification according to Regulation (EU) 1272/2008 (CLP) | Specific Concentration Limits/ M-Factors/ Acute Toxicity Estimate | %                  |
|------------------------------------------------------------------------------|----------------------|-------------------------------------------------------------|-------------------------------------------------------------------|--------------------|
| CASRN<br>1317-33-5<br>EC-No.<br>215-263-9<br>Index-No.<br>—<br>REACH No<br>— | Molybdenum disulfide | Not classified                                              | Oral ATE: > 2,000 mg/kg<br>Dermal ATE: > 2,000 mg/kg              | >= 10.0 - < 20.0 % |

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: FIRST AID MEASURES

### 4.1 Description of first aid measures

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention.

**Skin contact:** In case of contact, immediately flush skin with soap and plenty of water. Get medical attention if irritation develops and persists.

**Eye contact:** Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist.

**Ingestion:** If swallowed, call a poison control centre or doctor immediately. DO NOT induce vomiting unless directed to do so by a physician or poison control center.

### 4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

## SECTION 5: FIREFIGHTING MEASURES

### 5.1 Extinguishing media

**Suitable extinguishing media:** Water spray Alcohol-resistant foam Carbon dioxide (CO<sub>2</sub>) Dry chemical

**Unsuitable extinguishing media:** High volume water jet Do not use direct water stream.

### 5.2 Special hazards arising from the substance or mixture

**Hazardous combustion products:** Carbon oxides Metal oxides Sulphur oxides

**Unusual Fire and Explosion Hazards:** Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

### 5.3 Advice for firefighters

**Fire Fighting Procedures:** Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

**Special protective equipment for firefighters:** In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

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## SECTION 6: ACCIDENTAL RELEASE MEASURES

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**6.1 Personal precautions, protective equipment and emergency procedures:** Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

**6.2 Environmental precautions:** Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

**6.3 Methods and materials for containment and cleaning up:** Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

### 6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

## SECTION 7: HANDLING AND STORAGE

**7.1 Precautions for safe handling:** Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

### Advice on general occupational hygiene

Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Avoid ingestion of even very small amounts; do not consume or store food or tobacco in the work area; wash hands and face before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

**7.2 Conditions for safe storage, including any incompatibilities:** Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

**7.3 Specific end use(s):** Information on specific end use(s) of this product may be provided in a technical data sheet/annex to the SDS (if available).

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

| Component   | Regulation                                                                                                                                                                                                                                                                         | Type of listing | Value               |
|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|---------------------|
| isopropanol | ACGIH                                                                                                                                                                                                                                                                              | TWA             | 200 ppm             |
|             | Further information: CNS impair: Central Nervous System impairment; URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; BEI: Substances for which there is a Biological Exposure Index or Indices (see BEI® section); A4: Not classifiable as a human carcinogen |                 |                     |
|             | ACGIH                                                                                                                                                                                                                                                                              | STEL            | 400 ppm             |
|             | Further information: CNS impair: Central Nervous System impairment; URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; BEI: Substances for which there is a Biological Exposure Index or Indices (see BEI® section); A4: Not classifiable as a human carcinogen |                 |                     |
|             | GB EH40                                                                                                                                                                                                                                                                            | TWA             | 999 mg/m3 400 ppm   |
|             | GB EH40                                                                                                                                                                                                                                                                            | STEL            | 1,250 mg/m3 500 ppm |

|                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |
|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|-----------------------|
| n-butyl acetate   | ACGIH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | TWA                              | 50 ppm                |
|                   | Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                  |                       |
|                   | ACGIH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | STEL                             | 150 ppm               |
|                   | Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                  |                       |
|                   | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | TWA                              | 724 mg/m3 150 ppm     |
|                   | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | STEL                             | 966 mg/m3 200 ppm     |
|                   | 2019/1831/EU                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | STEL                             | 723 mg/m3 150 ppm     |
|                   | Further information: Indicative                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |
|                   | 2019/1831/EU                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | TWA                              | 241 mg/m3 50 ppm      |
|                   | Further information: Indicative                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |
| antimony trioxide | ACGIH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | TWA Inhalable particulate matter | 0.02 mg/m3 , antimony |
|                   | Further information: A2: Suspected human carcinogen                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                  |                       |
|                   | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | TWA                              | 0.5 mg/m3 , antimony  |
| maleic anhydride  | ACGIH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | TWA Inhalable fraction and vapor | 0.01 mg/m3            |
|                   | Further information: DSEN: Dermal Sensitization; RSEN: Respiratory sensitization; resp sens: Respiratory sensitization; A4: Not classifiable as a human carcinogen                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                  |                       |
|                   | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | TWA                              | 1 mg/m3               |
|                   | Further information: 53+54: Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance those who are likely to become hyper-responsive. 54 Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing airway hyper-responsiveness, but which do not include the disease themselves. The latter substances are not classified asthmagens or respiratory sensitisers.; 55: Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible, the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. For substances that can cause occupational asthma, COSHH requires that exposure be reduced as low as is reasonably practicable. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance.; Sen: Capable of causing occupational asthma.; 56: The 'Sen' notation in the list of WELs has been assigned only to those substances which may cause occupational asthma. |                                  |                       |
|                   | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | STEL                             | 3 mg/m3               |
|                   | Further information: 53+54: Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance those who are likely to become hyper-responsive. 54 Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing airway hyper-responsiveness, but which do not include the disease themselves. The latter substances are not classified asthmagens or respiratory sensitisers.; 55: Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible, the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. For substances that can cause occupational asthma, COSHH requires that exposure be reduced as low as is reasonably practicable. Activities giving rise to short-term peak concentrations should                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |

|                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                   |                       |
|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------|
|                      | receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance.; Sen: Capable of causing occupational asthma.; 56: The 'Sen' notation in the list of WELs has been assigned only to those substances which may cause occupational asthma. |                                   |                       |
| Molybdenum disulfide | ACGIH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | TWA Inhalable particulate matter  | 10 mg/m3 , Molybdenum |
|                      | ACGIH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | TWA Respirable particulate matter | 3 mg/m3 , Molybdenum  |
|                      | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | TWA                               | 10 mg/m3 , Molybdenum |
|                      | GB EH40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | STEL                              | 20 mg/m3 , Molybdenum |

**Biological occupational exposure limits**

| Components  | CAS-No. | Control parameters | Biological specimen | Sampling time                   | Permissible concentration | Basis     |
|-------------|---------|--------------------|---------------------|---------------------------------|---------------------------|-----------|
| isopropanol | 67-63-0 | Acetone            | Urine               | End of shift at end of workweek | 40 mg/l                   | ACGIH BEI |

**Derived No Effect Level**

isopropanol

**Workers**

| Acute systemic effects |            | Acute local effects |            | Long-term systemic effects |            | Long-term local effects |            |
|------------------------|------------|---------------------|------------|----------------------------|------------|-------------------------|------------|
| Dermal                 | Inhalation | Dermal              | Inhalation | Dermal                     | Inhalation | Dermal                  | Inhalation |
| n.a.                   | n.a.       | n.a.                | n.a.       | 888 mg/kg bw/day           | 500 mg/m3  | n.a.                    | n.a.       |

**Consumers**

| Acute systemic effects |            |      | Acute local effects |            | Long-term systemic effects |            |                 | Long-term local effects |            |
|------------------------|------------|------|---------------------|------------|----------------------------|------------|-----------------|-------------------------|------------|
| Dermal                 | Inhalation | Oral | Dermal              | Inhalation | Dermal                     | Inhalation | Oral            | Dermal                  | Inhalation |
| n.a.                   | n.a.       | n.a. | n.a.                | n.a.       | 319 mg/kg bw/day           | 89 mg/m3   | 26 mg/kg bw/day | n.a.                    | n.a.       |

n-butyl acetate

**Workers**

| Acute systemic effects |            | Acute local effects |            | Long-term systemic effects |            | Long-term local effects |            |
|------------------------|------------|---------------------|------------|----------------------------|------------|-------------------------|------------|
| Dermal                 | Inhalation | Dermal              | Inhalation | Dermal                     | Inhalation | Dermal                  | Inhalation |
| n.a.                   | 600 mg/m3  | 11 mg/kg bw/day     | 600 mg/m3  | 11 mg/kg bw/day            | 300 mg/m3  | n.a.                    | 300 mg/m3  |

**Consumers**

| Acute systemic effects |            |      | Acute local effects |            | Long-term systemic effects |            |      | Long-term local effects |            |
|------------------------|------------|------|---------------------|------------|----------------------------|------------|------|-------------------------|------------|
| Dermal                 | Inhalation | Oral | Dermal              | Inhalation | Dermal                     | Inhalation | Oral | Dermal                  | Inhalation |



|                   |              |                   |      |              |                   |               |                   |      |               |
|-------------------|--------------|-------------------|------|--------------|-------------------|---------------|-------------------|------|---------------|
| 6 mg/kg<br>bw/day | 300<br>mg/m3 | 2 mg/kg<br>bw/day | n.a. | 300<br>mg/m3 | 6 mg/kg<br>bw/day | 35.7<br>mg/m3 | 2 mg/kg<br>bw/day | n.a. | 35.7<br>mg/m3 |
|-------------------|--------------|-------------------|------|--------------|-------------------|---------------|-------------------|------|---------------|

antimony trioxide

**Workers**

| <i>Acute systemic effects</i> |            | <i>Acute local effects</i> |            | <i>Long-term systemic effects</i> |            | <i>Long-term local effects</i> |            |
|-------------------------------|------------|----------------------------|------------|-----------------------------------|------------|--------------------------------|------------|
| Dermal                        | Inhalation | Dermal                     | Inhalation | Dermal                            | Inhalation | Dermal                         | Inhalation |
| n.a.                          | n.a.       | n.a.                       | n.a.       | 281 mg/kg<br>bw/day               | n.a.       | n.a.                           | 0.5 mg/m3  |

**Consumers**

| <i>Acute systemic effects</i> |            |      | <i>Acute local effects</i> |            | <i>Long-term systemic effects</i> |            |                          | <i>Long-term local effects</i> |              |
|-------------------------------|------------|------|----------------------------|------------|-----------------------------------|------------|--------------------------|--------------------------------|--------------|
| Dermal                        | Inhalation | Oral | Dermal                     | Inhalation | Dermal                            | Inhalation | Oral                     | Dermal                         | Inhalation   |
| n.a.                          | n.a.       | n.a. | n.a.                       | n.a.       | 168.6<br>mg/kg<br>bw/day          | n.a.       | 168.6<br>mg/kg<br>bw/day | n.a.                           | 0.1<br>mg/m3 |

maleic anhydride

**Workers**

| <i>Acute systemic effects</i> |            | <i>Acute local effects</i> |            | <i>Long-term systemic effects</i> |            | <i>Long-term local effects</i> |            |
|-------------------------------|------------|----------------------------|------------|-----------------------------------|------------|--------------------------------|------------|
| Dermal                        | Inhalation | Dermal                     | Inhalation | Dermal                            | Inhalation | Dermal                         | Inhalation |
| n.a.                          | 0.8 mg/m3  | n.a.                       | 0.8 mg/m3  | n.a.                              | 0.4 mg/m3  | n.a.                           | 0.4 mg/m3  |

**Consumers**

| <i>Acute systemic effects</i> |            |      | <i>Acute local effects</i> |            | <i>Long-term systemic effects</i> |            |      | <i>Long-term local effects</i> |            |
|-------------------------------|------------|------|----------------------------|------------|-----------------------------------|------------|------|--------------------------------|------------|
| Dermal                        | Inhalation | Oral | Dermal                     | Inhalation | Dermal                            | Inhalation | Oral | Dermal                         | Inhalation |
| n.a.                          | n.a.       | n.a. | n.a.                       | n.a.       | n.a.                              | n.a.       | n.a. | n.a.                           | n.a.       |

**Predicted No Effect Concentration**

isopropanol

| Compartment              | PNEC                        |
|--------------------------|-----------------------------|
| Fresh water              | 140.9 mg/l                  |
| Marine water             | 140.9 mg/l                  |
| Intermittent use/release | 140.9 mg/l                  |
| Fresh water sediment     | 552 mg/kg dry weight (d.w.) |
| Marine sediment          | 552 mg/kg dry weight (d.w.) |
| Sewage treatment plant   | 2251 mg/l                   |
| Soil                     | 28 mg/kg dry weight (d.w.)  |
| Oral                     | 160 mg/kg                   |

n-butyl acetate

| Compartment              | PNEC       |
|--------------------------|------------|
| Fresh water              | 0.18 mg/l  |
| Marine water             | 0.018 mg/l |
| Intermittent use/release | 0.36 mg/l  |

|                        |                                |
|------------------------|--------------------------------|
| Fresh water sediment   | 0.981 mg/kg dry weight (d.w.)  |
| Marine sediment        | 0.0981 mg/kg dry weight (d.w.) |
| Soil                   | 0.09 mg/kg dry weight (d.w.)   |
| Sewage treatment plant | 35.6 mg/l                      |

antimony trioxide

| Compartment            | PNEC        |
|------------------------|-------------|
| Fresh water            | 0.113 mg/l  |
| Marine water           | 0.0113 mg/l |
| Sewage treatment plant | 2.55 mg/l   |
| Fresh water sediment   | 11.2 mg/kg  |
| Marine sediment        | 2.24 mg/kg  |
| Soil                   | 37 mg/kg    |

maleic anhydride

| Compartment              | PNEC         |
|--------------------------|--------------|
| Fresh water              | 0.1 mg/l     |
| Marine water             | 0.01 mg/l    |
| Intermittent use/release | 0.4281 mg/l  |
| Sewage treatment plant   | 44.6 mg/l    |
| Fresh water sediment     | 0.334 mg/kg  |
| Marine sediment          | 0.0334 mg/kg |
| Soil                     | 0.0415 mg/kg |

## 8.2 Exposure controls

**Engineering controls:** Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use chemical goggles.

**Eye/face protection:** Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

### Skin protection

**Hand protection:** Use gloves chemically resistant to this material.

Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines.

### Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

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## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

|                                                                             |                                                                              |
|-----------------------------------------------------------------------------|------------------------------------------------------------------------------|
| <b>Physical state</b>                                                       | liquid (20 °C, )<br>liquid (40 °C, )                                         |
| <b>Colour</b>                                                               | grey                                                                         |
| <b>Odour</b>                                                                | solvent-like                                                                 |
|                                                                             | <b>Odour Threshold</b><br>No data available                                  |
| <b>Melting point/freezing point</b>                                         | Melting point/range: No data available                                       |
| <b>Boiling point or initial boiling point and boiling range</b>             | Boiling point/boiling range: 82 °C                                           |
| <b>Flammability</b>                                                         | Static-accumulating flammable liquid.                                        |
| <b>Lower explosion limit and upper explosion limit / flammability limit</b> | <b>Lower explosion limit / Lower flammability limit</b><br>No data available |
|                                                                             | <b>Upper explosion limit / Upper flammability limit</b><br>No data available |
| <b>Flash point</b>                                                          | 15 °C<br>Method: (closed cup)                                                |
| <b>Auto-ignition temperature</b>                                            | No data available                                                            |
| <b>Decomposition temperature</b>                                            | <b>Thermal decomposition</b><br>No data available                            |
| <b>pH</b>                                                                   | No data available                                                            |
| <b>Viscosity</b>                                                            | <b>Viscosity, kinematic</b><br>15 mm <sup>2</sup> /s (25 °C)                 |
| <b>Solubility(ies)</b>                                                      | <b>Water solubility</b><br>No data available                                 |

|                                               |                                        |
|-----------------------------------------------|----------------------------------------|
| <b>Partition coefficient: n-octanol/water</b> | No data available                      |
| <b>Vapour pressure</b>                        | No data available                      |
| <b>Density and / or relative density</b>      | <b>Relative density</b><br>1.06        |
| <b>Relative vapour density</b>                | No data available                      |
| <b>Particle characteristics</b>               | <b>Particle size</b><br>Not applicable |

## 9.2 Other information

|                                                                                   |                                                                               |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------|
| <b>Oxidizing properties</b>                                                       | The substance or mixture is not classified as oxidizing.                      |
| <b>Self-heating substances</b>                                                    | The substance or mixture is not classified as self heating.                   |
| <b>Substances and mixtures, which in contact with water, emit flammable gases</b> | The substance or mixture does not emit flammable gases in contact with water. |
| <b>Corrosive to metals</b>                                                        | Not corrosive to metals                                                       |
| <b>Evaporation rate</b>                                                           | No data available                                                             |
| <b>Molecular weight</b>                                                           | No data available                                                             |

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## SECTION 10: STABILITY AND REACTIVITY

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**10.1 Reactivity:** Not classified as a reactivity hazard.

**10.2 Chemical stability:** Stable under normal conditions.

**10.3 Possibility of hazardous reactions:** Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

**10.4 Conditions to avoid:** Heat, flames and sparks.

**10.5 Incompatible materials:** Oxidizing agents

**10.6 Hazardous decomposition products:** Acetic acid.

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**SECTION 11: TOXICOLOGICAL INFORMATION**

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*Toxicological information appears in this section when such data is available.*

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Acute toxicity**

**Acute toxicity (Acute oral toxicity)**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**Acute toxicity (Acute dermal toxicity)**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**Acute toxicity (Acute inhalation toxicity)**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**Skin corrosion/irritation**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**Serious eye damage/eye irritation**

Eye irritation, Category 2

H319: Causes serious eye irritation.

Classification procedure: Calculation method

Product test data not available. Refer to component data.

**Respiratory or skin sensitisation**

Skin sensitisation, Category 1

H317: May cause an allergic skin reaction.

Classification procedure: Calculation method

Product test data not available. Refer to component data.

**Germ cell mutagenicity**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**Carcinogenicity**

Carcinogenicity, Category 2

H351: Suspected of causing cancer if inhaled.

Classification procedure: Calculation method

Product test data not available. Refer to component data.

**Reproductive toxicity**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Toxicity to reproduction assessment :

Product test data not available. Refer to component data.

Assessment Teratogenicity:

Product test data not available. Refer to component data.

**STOT - single exposure**

Specific target organ toxicity - single exposure, Category 3

H336: May cause drowsiness or dizziness.

Classification procedure: Calculation method

Product test data not available. Refer to component data.

**STOT - repeated exposure**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**Aspiration Hazard**

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Product test data not available. Refer to component data.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**isopropanol**

**Acute toxicity (Acute oral toxicity)**

May cause central nervous system depression. Signs and symptoms of excessive exposure may include: Facial flushing. Low blood pressure. Irregular heartbeats. May cause nausea and vomiting.

LD50, Rat, 5,840 mg/kg OECD 401 or equivalent

**Acute toxicity (Acute dermal toxicity)**

LD50, Rabbit, > 12,800 mg/kg

**Skin corrosion/irritation**

Prolonged exposure not likely to cause significant skin irritation.

**Serious eye damage/eye irritation**

May cause pain disproportionate to the level of irritation to eye tissues.

May cause moderate eye irritation.

May cause moderate corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Vapor may cause lacrimation (tears).

**Respiratory or skin sensitisation**

For respiratory sensitization:

No relevant data found.

**Germ cell mutagenicity**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Carcinogenicity**

Did not cause cancer in laboratory animals.

**Reproductive toxicity**

Toxicity to reproduction assessment :

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Assessment Teratogenicity:

Isopropanol has been toxic to the fetus in laboratory animals at doses toxic to the mother.

**STOT - single exposure**

May cause drowsiness or dizziness.

Route of Exposure: Ingestion

Target Organs: Central nervous system

**STOT - repeated exposure**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

**Aspiration Hazard**

Aspiration into the lungs may occur during ingestion or vomiting, resulting in rapid absorption and injury to other body systems.

**n-butyl acetate**

**Acute toxicity (Acute oral toxicity)**

LD50, Rat, male, 12,789 mg/kg

LD50 Oral, Rat, female, 10,760 mg/kg

**Acute toxicity (Acute dermal toxicity)**

LD50, Rabbit, male and female, > 14,112 mg/kg

**Acute toxicity (Acute inhalation toxicity)**

The LC50 has not been determined.

**Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause severe skin irritation with local redness and discomfort.

May cause drying and flaking of the skin.

**Serious eye damage/eye irritation**

May cause moderate eye irritation.

Corneal injury is unlikely.

Vapor may cause eye irritation experienced as mild discomfort and redness.

**Respiratory or skin sensitisation**

Did not cause allergic skin reactions when tested in guinea pigs.

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:

No relevant data found.

**Germ cell mutagenicity**

In vitro genetic toxicity studies were negative.

**Carcinogenicity**

No relevant data found.

**Reproductive toxicity**

Toxicity to reproduction assessment :

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, did not interfere with fertility. No toxicity to reproduction

Assessment Teratogenicity:

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

**STOT - single exposure**

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Nervous system

**STOT - repeated exposure**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

**Aspiration Hazard**



Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

**antimony trioxide****Acute toxicity (Acute oral toxicity)**

LD50, Rat, > 5,000 mg/kg

**Acute toxicity (Acute dermal toxicity)**

LD50, Rabbit, > 5,000 mg/kg

**Acute toxicity (Acute inhalation toxicity)**

LC50, Rat, 4 Hour, dust/mist, > 5.2 mg/l OECD Test Guideline 403

**Skin corrosion/irritation**

No skin irritation

**Serious eye damage/eye irritation**

No eye irritation

**Respiratory or skin sensitisation**

For skin sensitization:

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Germ cell mutagenicity**

In vitro studies showed both positive and negative effects In vivo tests did not show mutagenic effects

**Carcinogenicity**

Has caused cancer in laboratory animals.

**Reproductive toxicity**

Toxicity to reproduction assessment :

Available data are inadequate to determine effects on fertility.

Assessment Teratogenicity:

Did not cause birth defects or any other fetal effects in laboratory animals.

**STOT - single exposure**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**STOT - repeated exposure**

In animals, effects have been reported on the following organs:

Eye.

Liver.

Respiratory tract.

**maleic anhydride****Acute toxicity (Acute oral toxicity)**

Effects due to ingestion may include: Gastrointestinal irritation. LD50, Rat, 1,090 mg/kg

**Acute toxicity (Acute dermal toxicity)**

LD50, Rabbit, 2,620 mg/kg

**Acute toxicity (Acute inhalation toxicity)**

The odor is objectionable at levels well below those which have caused effects. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. Excessive exposure may cause nasal ulceration.

**Skin corrosion/irritation**

Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

May cause more severe response if skin is damp.

**Serious eye damage/eye irritation**

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor or dust may cause eye irritation.

**Respiratory or skin sensitisation**

Skin contact may cause an allergic skin reaction in a small proportion of individuals.

Has caused allergic skin reactions when tested in guinea pigs.

Has demonstrated the potential for contact allergy in mice.

May cause allergic respiratory reaction.

**Germ cell mutagenicity**

In vitro genetic toxicity studies were negative in some cases and positive in other cases.

Animal genetic toxicity studies were negative.

**Carcinogenicity**

Did not cause cancer in laboratory animals.

**Reproductive toxicity**

Toxicity to reproduction assessment :

Has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Assessment Teratogenicity:

Did not cause birth defects in laboratory animals.

**STOT - single exposure**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**STOT - repeated exposure**

In animals, effects have been reported on the following organs:

Respiratory tract.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**Molybdenum disulfide**

**Acute toxicity (Acute oral toxicity)**

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute toxicity (Acute dermal toxicity)**

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

**Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

Corneal injury is unlikely.

**Respiratory or skin sensitisation**

For skin sensitization:

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Germ cell mutagenicity**

For similar material(s): In vitro genetic toxicity studies were negative.

**Carcinogenicity**

No relevant data found.

**Reproductive toxicity**

Toxicity to reproduction assessment :

No relevant data found.

Assessment Teratogenicity:

No relevant data found.

**STOT - single exposure**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**STOT - repeated exposure**

No relevant data found.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**11.2. Information on other hazards**

**Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**Further information**

No data available

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## SECTION 12: ECOLOGICAL INFORMATION

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*Ecotoxicological information appears in this section when such data is available.*

### 12.1 Toxicity

#### isopropanol

##### **Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 9,640 mg/l, OECD Test Guideline 203 or Equivalent

##### **Acute toxicity to aquatic invertebrates**

LC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

EC50, Crangon crangon (shrimp), 48 Hour, 1,400 mg/l

##### **Acute toxicity to algae/aquatic plants**

NOEC, alga Scenedesmus sp., static test, 7 d, Growth inhibition (cell density reduction), 1,800 mg/l

ErC50, alga Scenedesmus sp., static test, 72 Hour, Growth rate inhibition, > 1,000 mg/l

##### **Toxicity to bacteria**

EC50, activated sludge, > 1,000 mg/l

##### **Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, 30 mg/l

#### n-butyl acetate

##### **Acute toxicity to fish**

Material is harmful to aquatic organisms (LC50/EC50/IC50 between 10 and 100 mg/L in the most sensitive species).

LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 18 mg/l

##### **Acute toxicity to aquatic invertebrates**

LC50, Daphnia magna (Water flea), 48 Hour, 44 mg/l

##### **Acute toxicity to algae/aquatic plants**

ErC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 648 mg/l

##### **Toxicity to bacteria**

EC50, Bacteria, 16 Hour, > 1,000 mg/l

##### **Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), 21 d, 23 mg/l

#### antimony trioxide

**Acute toxicity to fish**

Material is harmful to aquatic organisms (LC50/EC50/IC50 between 10 and 100 mg/L in the most sensitive species).

For similar material(s):

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 14.4 mg/l

**Acute toxicity to aquatic invertebrates**

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, 12.1 mg/l

**Acute toxicity to algae/aquatic plants**

Based on data from similar materials

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 36.6 mg/l, OECD Test Guideline 201

Based on data from similar materials

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, 2.11 mg/l, OECD Test Guideline 201

**Chronic toxicity to fish**

Based on data from similar materials

NOEC, Pimephales promelas (fathead minnow), 28 d, 4.5 mg/l

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials

NOEC, Daphnia magna (Water flea), 21 d, 1.74 mg/l

**maleic anhydride****Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, 330 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 150 mg/l, OECD Test Guideline 201

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, 150 mg/l, OECD Test Guideline 201

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), 21 d, 10 mg/l

**Molybdenum disulfide****Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

For similar material(s):

LC50, Fish, 96 Hour, > 100 mg/l

**Acute toxicity to aquatic invertebrates**

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

**Acute toxicity to algae/aquatic plants**

Based on data from similar materials

ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

**Toxicity to bacteria**

EC50, 30 Hour, Respiration rates., > 100 mg/l

**Chronic toxicity to fish**

Based on data from similar materials

NOEC, Fish, 34 d, > 10 mg/l

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials

NOEC, Daphnia magna, 21 d, > 10 mg/l

**12.2 Persistence and degradability****isopropanol**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

**Biodegradation:** 95 %

**Exposure time:** 21 d

**Method:** OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

**Biodegradation:** 53 %

**Exposure time:** 5 d

**Method:** Other guidelines

**Biological oxygen demand (BOD)**

| Incubation Time | BOD       |
|-----------------|-----------|
| 5 d             | 20 - 72 % |

**n-butyl acetate**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

**Biodegradation:** 83 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301D or Equivalent

**antimony trioxide**

**Biodegradability:** Biodegradability is not applicable to inorganic substances.

**maleic anhydride**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

**Biodegradation:** > 98 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301E or Equivalent

#### **Molybdenum disulfide**

**Biodegradability:** Biodegradability is not applicable to inorganic substances.

### **12.3 Bioaccumulative potential**

#### **isopropanol**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 0.05 Measured

#### **n-butyl acetate**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** Pow: 3.2 at 25 °C Measured

**Bioconcentration factor (BCF):** 15 Fish Estimated.

#### **antimony trioxide**

**Bioaccumulation:** Partitioning from water to n-octanol is not applicable.

#### **maleic anhydride**

**Bioaccumulation:** Bioaccumulation is unlikely. Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

**Partition coefficient: n-octanol/water(log Pow):** -2.61 at 19.8 °C

#### **Molybdenum disulfide**

**Bioaccumulation:** Partitioning from water to n-octanol is not applicable.

### **12.4 Mobility in soil**

#### **isopropanol**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 1.1 Estimated.

#### **n-butyl acetate**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 19 - 70 Estimated.

#### **antimony trioxide**

No specific, relevant data available for assessment.

#### **maleic anhydride**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 1.00 Estimated.

#### **Molybdenum disulfide**

No relevant data found.

### **12.5 Results of PBT and vPvB assessment**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**isopropanol**

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

**n-butyl acetate**

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

**antimony trioxide**

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

**maleic anhydride**

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

**Molybdenum disulfide**

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

**12.6 Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7 Other adverse effects****isopropanol**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**n-butyl acetate**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**antimony trioxide**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**maleic anhydride**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**Molybdenum disulfide**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

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**SECTION 13: DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods**

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.



The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

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## SECTION 14: TRANSPORT INFORMATION

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### Classification for ROAD and Rail transport (ADR/RID):

|      |                              |                                                                   |
|------|------------------------------|-------------------------------------------------------------------|
| 14.1 | UN number or ID number       | UN 1993                                                           |
| 14.2 | UN proper shipping name      | FLAMMABLE LIQUID, N.O.S.(Propan-2-ol, n-Butyl acetate)            |
| 14.3 | Transport hazard class(es)   | 3                                                                 |
| 14.4 | Packing group                | II                                                                |
| 14.5 | Environmental hazards        | Not considered environmentally hazardous based on available data. |
| 14.6 | Special precautions for user | Special Provision 640D<br>Hazard Identification Number: 33        |

### Classification for SEA transport (IMO-IMDG):

|      |                                                         |                                                             |
|------|---------------------------------------------------------|-------------------------------------------------------------|
| 14.1 | UN number or ID number                                  | UN 1993                                                     |
| 14.2 | UN proper shipping name                                 | FLAMMABLE LIQUID, N.O.S.(Propan-2-ol, n-Butyl acetate)      |
| 14.3 | Transport hazard class(es)                              | 3                                                           |
| 14.4 | Packing group                                           | II                                                          |
| 14.5 | Environmental hazards                                   | Not considered as marine pollutant based on available data. |
| 14.6 | Special precautions for user                            | EmS: F-E, S-E                                               |
| 14.7 | Maritime transport in bulk according to IMO instruments | Consult IMO regulations before transporting ocean bulk      |

### Classification for AIR transport (IATA/ICAO):

|      |                              |                                                        |
|------|------------------------------|--------------------------------------------------------|
| 14.1 | UN number or ID number       | UN 1993                                                |
| 14.2 | UN proper shipping name      | Flammable liquid, n.o.s.(Propan-2-ol, n-Butyl acetate) |
| 14.3 | Transport hazard class(es)   | 3                                                      |
| 14.4 | Packing group                | II                                                     |
| 14.5 | Environmental hazards        | Not applicable                                         |
| 14.6 | Special precautions for user | No data available.                                     |

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## SECTION 15: REGULATORY INFORMATION

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### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### REACH Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct. Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either registered, or are exempt from registration according to Regulation (EC) No. 1907/2006 (REACH).

#### Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: FLAMMABLE LIQUIDS

Number in Regulation: P5c

5,000 t

50,000 t

#### Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

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## SECTION 16: OTHER INFORMATION

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### Full text of H-Statements referred to under sections 2 and 3.

|      |                                                                            |
|------|----------------------------------------------------------------------------|
| H225 | Highly flammable liquid and vapour.                                        |
| H226 | Flammable liquid and vapour.                                               |
| H302 | Harmful if swallowed.                                                      |
| H314 | Causes severe skin burns and eye damage.                                   |
| H317 | May cause an allergic skin reaction.                                       |
| H318 | Causes serious eye damage.                                                 |
| H319 | Causes serious eye irritation.                                             |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H336 | May cause drowsiness or dizziness.                                         |
| H351 | Suspected of causing cancer if inhaled.                                    |
| H372 | Causes damage to organs through prolonged or repeated exposure if inhaled. |

**Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008**

Flam. Liq. - 2 - H225 - Based on product data or assessment

Eye Irrit. - 2 - H319 - Calculation method

Skin Sens. - 1 - H317 - Calculation method

Carc. - 2 - H351 - Calculation method

STOT SE - 3 - H336 - Calculation method

**Revision**

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

|              |                                                                                                                      |
|--------------|----------------------------------------------------------------------------------------------------------------------|
| 2019/1831/EU | Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values |
| ACGIH        | USA. ACGIH Threshold Limit Values (TLV)                                                                              |
| ACGIH BEI    | ACGIH - Biological Exposure Indices (BEI)                                                                            |
| GB EH40      | UK. EH40 WEL - Workplace Exposure Limits                                                                             |
| STEL         | Short-term exposure limit (15-minute reference period)                                                               |
| TWA          | Long-term exposure limit (8-hour TWA reference period)                                                               |
| Acute Tox.   | Acute toxicity                                                                                                       |
| Carc.        | Carcinogenicity                                                                                                      |
| Eye Dam.     | Serious eye damage                                                                                                   |
| Eye Irrit.   | Eye irritation                                                                                                       |
| Flam. Liq.   | Flammable liquids                                                                                                    |
| Resp. Sens.  | Respiratory sensitisation                                                                                            |
| Skin Corr.   | Skin corrosion                                                                                                       |
| Skin Sens.   | Skin sensitisation                                                                                                   |
| STOT RE      | Specific target organ toxicity - repeated exposure                                                                   |
| STOT SE      | Specific target organ toxicity - single exposure                                                                     |

**Full text of other abbreviations**

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships;

n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### **Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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