

MOLYKOTE® D-9100 Anti-Friction Coating

Short description

Features

- Low Coefficient of Friction
- Excellent “anti-squeak” performance
- Good Adhesion to rubber/plastic
- Short time cure
- Water-based
- Translucent coating

Composition

- Organic binder
- Solid lubricants
- Water
- Stabilizer

Applications

- Lubricant for assembly and running of various plastic-on-plastic, plastic-on-rubber, metal-on-plastic and metal-on-rubber combinations.
- Lubricant for rubber & plastic O-rings, Oil seals

How to use

Surface preparation

First clean and degrease the surface which will be coated with MOLYKOTE® D-9100 Anti-Friction Coating.

How to Apply

Stir the MOLYKOTE® D-9100 Anti-Friction Coating thoroughly before applying by spraying or brushing. Recommended dry film thickness: 5 to 20µm.

Curing

30 seconds with Ultra Violet lamp (Metal halide lamp, 250W)

Solubility

Thinning can be carried out using distilled or tap water

Lubricity

Coefficient of Friction

MOLYKOTE® D-9100\ Anti-Friction Coating reduce Coefficient of Friction effectively while oscillation.

Typical properties

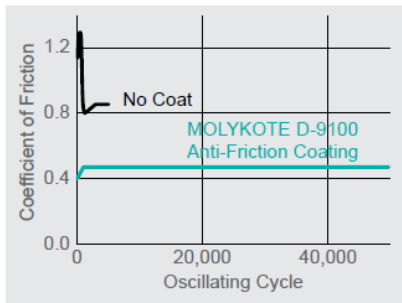
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Standard	Test	Unit	Result
	Color		Translucent white
Physical properties			
CTM 0020K	Viscosity at 25°C (IWATA Cup)	seconds	13
JIS K 5407	Non-volatile contents	%	30
	Storage life	Months	12
	Recommended thickness	µm	5-20
Temperature			
	Drying time	minutes	1
	Cure time	seconds	30
	Integrated quantity of light	mJ/cm ²	2,000
	Service temperature range after curing	°C °F	-40 to +120 -4 to +248
JIS K 5400	Cross cut adhesion (NBR rubber)	100 grid	No peel off

CTM: Corporate Test Method, copies of CTMs are available on request

JIS: Japanese Industrial Standard

Cure time : Typical case – please refer to integrated quantity of light at existing process.



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Usable life and storage

When stored between 2°C (36°F) and 40°C (104°F) in the original unopened containers, this product has a usable life of 12 months from the date of production.

Packaging

This product is available in different standard container sizes. Detailed container size information should be obtained from your nearest MOLYKOTE® sales office or MOLYKOTE® distributor.

Limitations

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Health and environmental information

To support customers in their product safety needs, DuPont has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, dupont.com or consult your local DuPont representative.

Warranty information - please read carefully

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