

## Data Sheet

## AIRSEAL 2

### Economical vacuum bag sealant tape

#### ■ DESCRIPTION

**Airseal 2** is a cost effective vacuum bag sealant tape for room and medium temperature applications. Airseal 2 has been specially formulated to provide excellent tack, firm feel, good clean-up and long shelf life. It can also be used for higher temperature envelope bag applications.

**Airseal 2** - Standard tack version.

**Airseal 2 Tacky** - Superior tack for colder environments.

**Airseal 2 Super Tacky** - Very soft and very high tack version.

#### ■ BENEFITS

- Lower material cost.
- Long shelf life reduces waste.
- Tacky versions have better tack for colder environments.

#### ■ TECHNICAL DATA

|                         |                                                                              |
|-------------------------|------------------------------------------------------------------------------|
| Colour                  | Black                                                                        |
| Base material           | Synthetic rubber                                                             |
| Maximum use temperature | 150°C (bag to tool)<br>180°C (bag to bag)                                    |
| Shelf life              | 18 months from the date of manufacture                                       |
| Storage conditions      | Tape must be stored flat in original packaging at 22°C<br>Do not refrigerate |

#### ■ SIZES

| Dimensions                 | Dimensions                       | Packaging         |
|----------------------------|----------------------------------|-------------------|
| 3 mm x 12 mm x 15 m        | 1/8 inch x 1/2 inch x 50 feet    | 20 rolls per case |
| 3 mm x 9 mm x 15 m         | 1/8 inch x 1/3 inch x 50 feet    | 20 rolls per case |
| 2 mm x 10 mm x 20 m        | 1/12 inch x 2/5 inch x 65,6 feet | 20 rolls per case |
| 2 mm x 7 mm x 20 m         | 1/12 inch x 1/4 inch x 65,6 feet | 20 rolls per case |
| 4 mm diameter bead x 7,5 m | 1/6 inch diameter bead x 25 feet | 40 rolls per case |



#### ■ NOTES

- For clean removal from moulds, it is recommended to strip the tape from the mould surface once it has cooled down to room temperature.
- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.

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Catalogue position : Vacuum bag sealant tapes

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