

## Data Sheet

## VBS650

### High temperature vacuum bag sealant tape

#### ■ DESCRIPTION

VBS650 is a vacuum bag sealant tape specifically developed for high temperature applications up to 232°C. The tape has good tack for ease of use and removes cleanly to reduce time spent cleaning tools. VBS650 has been developed to work reliably through longer cure cycles, in nitrogen and air atmospheres.

#### ■ BENEFITS

- High temperature resistance reduces risk of bag failures at high temperature and during long cures.
- Good tack level aids sealing bags, reducing time spent pressing seals.
- Removes easily and cleanly reducing tool cleaning time.

#### ■ TECHNICAL DATA

Colour	Off-white
Base material	Synthetic rubber
Maximum use temperature	232°C
Shelf life	18 months from the date of manufacture
Storage conditions	Tape must be stored flat in original packaging at 22°C Do not refrigerate

#### ■ SIZES

Dimensions	Packaging
3 mm x 12 mm x 15 m	22 rolls per case

#### ■ NOTES

- For clean removal, it is recommended to strip the tape from the mould surface once it has cooled down to room temperature.
- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends trial testing prior to use.
- Other roll sizes are available on special order, rolls per case may vary.