

## Data Sheet

## AIRWEAVE® N4

### Medium weight non-woven polyester breather/ bleeder

#### ■ DESCRIPTION

Airweave® N4 is a good breather for low pressure cures. It conforms well and can be used as a bleeder at any pressure.

#### ■ BENEFITS

- Good breather performance at low pressure, reducing trapped volatiles.
- Efficient bleeder at any pressure for controlled resin bleed.
- Available in regular or fire retardant version.

#### ■ TECHNICAL DATA

|                         |                                                     |
|-------------------------|-----------------------------------------------------|
| Fibre type              | Polyester                                           |
| Colour                  | White                                               |
| Weight (approx.)        | 140 g/m <sup>2</sup>                                |
| Maximum use temperature | 204°C                                               |
| Fire retardant          | N/A                                                 |
| Shelf life              | Unlimited when stored in original packaging at 22°C |

#### ■ SIZES

| Width                    | Length            | Packaging     |
|--------------------------|-------------------|---------------|
| 152 cm (60 inches)       | 100 m (109 yards) | 1 roll        |
| up to 457 cm (80 inches) | 91 m (100 yards)  | special order |

#### ■ NOTES

- Material can be slit in special widths upon request (1 standard roll as minimum order quantity).
- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.
- A fire retardant version is available, see Airweave® N4 FR data sheet.