

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 420 B

Version	Revision Date:	SDS Number:	Date of last issue: 21.04.2023
1.3	31.03.2026	400001007700	Date of first issue: 20.05.2015

Print Date 24.06.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 420 B

Unique Formula Identifier (UFI) : V1H5-C0FV-Q004-HHNU

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe) BV

Address : Grijpenlaan 18
3300 Tienen
Belgium

Telephone : +41 61 299 20 41

Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone

Emergency telephone : Centres Antipoison et de Toxicovigilance:

ANGERS: 02 41 48 21 21

BORDEAUX: 05 56 96 40 80

LILLE: 0 825 812 822

LYON: 04 72 11 69 11

MARSEILLE 04 91 75 25 25

NANCY: 03 83 32 36 36

PARIS: 01 40 05 48 48

RENNES: 02 99 59 22 22

STRASBOURG: 03 88 37 37 37

TOULOUSE: 05 61 77 74 47

EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011

China: +86 20 39377888

+86 532 83889090

India: + 91 22 42 87 5333

Australia: 1800 786 152

New Zealand: 0800 767 437

USA: +1 800-424-9300

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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**
P261 Avoid breathing mist or vapors.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous ingredients which must be listed on the label:

3,3'-oxybis(ethyleneoxy)bis(propylamine)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

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Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Amines

Hazardous ingredients

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
3,3'-oxybis(ethyleneoxy)bis(propylamine)	4246-51-9 224-207-2 01-2119963377-26	Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 50 - < 70

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty

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of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

Risks : May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Nitrogen oxides (NO_x)
Carbon oxides

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Keep in properly labeled containers.

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Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
3,3'-oxybis(ethyleneoxy)bis(propylamine)	Workers	Inhalation	Long-term systemic effects	59 mg/m3
	Workers	Inhalation	Acute systemic effects	176 mg/m3
	Workers	Inhalation	Long-term local effects	1 mg/m3
	Workers	Dermal	Long-term systemic effects	8,3 mg/kg
	Consumers	Inhalation	Long-term systemic effects	17 mg/m3
	Consumers	Inhalation	Acute systemic effects	52 mg/m3
	Consumers	Inhalation	Long-term local effects	0,5 mg/m3
	Consumers	Inhalation	Acute local effects	6,5 mg/m3
	Consumers	Dermal	Long-term systemic effects	5 mg/kg
	Consumers	Oral	Long-term systemic effects	5 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
3,3'-oxybis(ethyleneoxy)bis(propylamine)	Fresh water	0,22 mg/l
	Sea water	0,022 mg/l
	Intermittent use/release	2,2 mg/l
	Sewage treatment plant	125 mg/l
	Fresh water sediment	1,1 mg/kg

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	Sea sediment	0,11 mg/kg
	Soil	0,091 mg/kg

8.2 Exposure controls

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapor type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Form : No data is available on the product itself.

Color : blue

Odor : amine-like

Odor Threshold : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

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Flammability	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Flash point	:	> 100 °C Method: Pensky-Martens closed cup
Autoignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
pH	:	substance/mixture is non-soluble (in water)
Viscosity	:	
Viscosity, dynamic	:	600 - 1 400 mPa.s (25 °C)
Solubility(ies)	:	
Water solubility	:	practically insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Vapor pressure	:	< 0,01 hPa (20 °C)
Density	:	1 g/cm ³ (25 °C)
Relative density	:	No data is available on the product itself.
Relative vapor density	:	No data is available on the product itself.
Particle characteristics	:	No data is available on the product itself.

9.2 Other information

No data is available on the product itself.

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

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10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Acute oral toxicity	: LD50 (Rat, male and female): 2 850 - 3 160 mg/kg Method: OECD Test Guideline 401 Assessment: The component/mixture is low toxic after single ingestion.
Acute dermal toxicity	: LD50 (Rat, male and female): > 2 150 mg/kg Method: OECD Test Guideline 402 Assessment: The component/mixture is low toxic after single contact with skin.

Skin corrosion/irritation

Causes severe burns.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Species	: Rabbit
Method	: Other guidelines
Result	: Corrosive after 3 minutes to 1 hour of exposure

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Species	: Rabbit
Assessment	: Risk of serious damage to eyes.
Result	: Risk of serious damage to eyes.

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Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Exposure routes	: Skin
Species	: Other
Result	: May cause sensitisation by skin contact.

Assessment	: May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage. May cause an allergic skin reaction.
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Germ cell mutagenicity

Not classified due to lack of data.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Genotoxicity in vitro	: Test Type: Ames test Test system: Salmonella typhimurium Concentration: 5000 ug/plate Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative
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	Test Type: Micronucleus test Test system: Chinese hamster fibroblasts Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 487 Result: negative
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	Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative
--	---

Germ cell mutagenicity-Assessment	: In vitro tests did not show mutagenic effects
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Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Effects on fertility	: Species: Rat, male and female Application Route: Oral
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Dose: 100,300,1000 (600 day7) mg/kg
Frequency of Treatment: 7 days/week
General Toxicity Parent: NOAEL: 600 mg/kg body weight
Fertility: NOAEL: 600 mg/kg body weight
Early Embryonic Development: NOAEL: 600 mg/kg body weight
Method: OECD Test Guideline 422

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Repeated dose toxicity

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Species	: Rat, male and female
NOAEL	: < 100 mg/kg
Application Route	: oral (gavage)
Number of exposures	: daily
Dose	: 100, 300, 1000(600,day7)mg/kg
Control Group	: yes
Method	: OECD Test Guideline 422

Repeated dose toxicity - Assessment : May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage.
No adverse effect has been observed in chronic toxicity tests.

Aspiration hazard

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Assessment : Does not have endocrine disrupting properties.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

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Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Toxicity to fish	: LC50 (Leuciscus idus (Golden orfe)): > 1 000 mg/l Exposure time: 96 h Test Type: static test Method: DIN 38412
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 218,16 mg/l Exposure time: 48 h Test Type: static test Method: Directive 67/548/EEC, Annex V, C.2.
Toxicity to algae/aquatic plants	: EC50 (Desmodesmus subspicatus (green algae)): > 500 mg/l Exposure time: 72 h Test Type: static test Method: DIN 38412
Toxicity to microorganisms	: (Pseudomonas putida): 221,9 mg/l End point: Growth rate Exposure time: 17 h Test Type: static test Method: DIN 38412

12.2 Persistence and degradability

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Biodegradability	: Inoculum: activated sludge Concentration: 30 mg/l Result: Not readily biodegradable. Biodegradation: < 10 % Exposure time: 60 d Method: OECD Test Guideline 301B
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12.3 Bioaccumulative potential

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Partition coefficient: n-octanol/water	: log Pow: -1,25 (25 °C) pH: 11,1 Method: OECD Test Guideline 107
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12.4 Mobility in soil

No data available

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12.5 Results of PBT and vPvB assessment

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Assessment : Not persistent, bioaccumulative, and toxic (PBT).
This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Endocrine disrupting properties

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Assessment : Does not have endocrine disrupting properties.

12.7 Other adverse effects

Components:

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Assessment : Not persistent, mobile, and toxic (PMT).
Not very persistent and very mobile (vPvM).

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Do not dispose of waste into sewer.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : UN 2735

ADR : UN 2735

RID : UN 2735

IMDG : UN 2735

IATA : UN 2735

14.2 UN proper shipping name

ADN : AMINES, LIQUID, CORROSIVE, N.O.S.
(TRIOXATRIDECANEDIAMINE)

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ADR	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIOXATRIDECANEDIAMINE)
RID	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIOXATRIDECANEDIAMINE)
IMDG	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIOXATRIDECANEDIAMINE)
IATA	:	Amines, liquid, corrosive, n.o.s. (TRIOXATRIDECANEDIAMINE)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	:	8
ADR	:	8
RID	:	8
IMDG	:	8
IATA	:	8

14.4 Packing group

ADN	
Packing group	: II
Classification Code	: C7
Hazard Identification Number	: 80
Labels	: 8
ADR	
Packing group	: II
Classification Code	: C7
Hazard Identification Number	: 80
Labels	: 8
Tunnel restriction code	: (E)
RID	
Packing group	: II
Classification Code	: C7
Hazard Identification Number	: 80
Labels	: 8
IMDG	
Packing group	: II
Labels	: 8
EmS Code	: F-A, S-B
IATA (Cargo)	
Packing instruction (cargo aircraft)	: 855
Packing instruction (LQ)	: Y840
Packing group	: II
Labels	: Corrosive
IATA (Passenger)	
Packing instruction (passenger aircraft)	: 851

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Packing instruction (LQ) : Y840
Packing group : II
Labels : Corrosive

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59). : This product does not contain substances of very high concern.
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. : Not applicable

Occupational Illnesses (R-461-3, France) : Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical Safety Assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

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SECTION 16: Other information

Full text of H-Statements

H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.

Full text of other abbreviations

Eye Dam.	: Serious eye damage
Skin Corr.	: Skin corrosion
Skin Sens.	: Skin sensitisation

Further information

Classification of the mixture:

Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317

Classification procedure:

Calculation method
Calculation method
Calculation method

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