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Data Sheet

WRIGHTLON® 6400

Nylon vacuum bagging film

DESCRIPTION

Wrightlon® 6400 is a nylon bagging film with a good elongation for cure temperatures up to 204°C.

BENEFITS

- Good elongation and strength reduces bridging and resin richness due to low pressure in corners.
- Wide range of available sizes means excess and film waste can be minimized.
- Good temperature resistance provides security during cure temperatures up to 204°C.

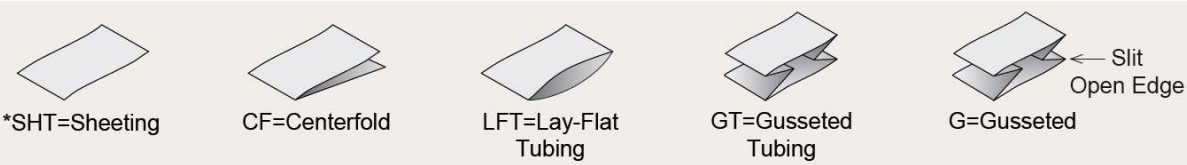
TECHNICAL DATA

		Test method
Material type	Nylon	
Elongation at break	375 %	ASTM D 882
Tensile strength	55 MPa	ASTM D 882
Maximum use temperature	204°C	
Flammability (self extinguishing)	Yes	ATP-5034
Materials to avoid	Phenolic resins/Strong oxidizers	
Colour	Yellow	
Shelf life	Unlimited when stored in original packaging at 22°C	

SIZES

Thickness	Width	Forms Available*
50 µm (0,002 inch)	up to 7,11 m (280 inches)	SHT, CF, LFT
75 µm (0,003 inch)	up to 7,11 m (280 inches)	SHT, CF, LFT

- For more sizes, see the *Commonly Used Sizes* chart in this section.
- Custom shapes and sizes are available, please contact Airtech for more information.



NOTES

- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.
- Watch a video of Wide Films in the "Media Centre" on our website.

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Catalogue position : Bagging films

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