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Data Sheet

AIRTAC 3 MEGA

High tack spray adhesive for temporary bonding

DESCRIPTION

Airtac 3 Mega is a spray adhesive, with very high tack, designed for temporary bonding. Airtac 3 Mega can be used to hold dry materials on contours and vertical surfaces. This product is ideally suited to resin infusion applications for holding plies, release films, peel plies, and infusion mesh in place until the vacuum bag is secured. Airtac 3 Mega is a fine mist. Airtac 3 Mega features an adjustable nozzle that enables to apply three different adhesive dosages.

BENEFITS

- Very high tack, fine mist adhesive.
- Ensures faster vacuum bagging.
- 3-position adjustable nozzle for variable spray quantity.
- More accurate material placement for infusion and better laminate quality.

TECHNICAL DATA

Characteristics	Methylene chloride free, toluene free
Colour	Clear/ Green
Shelf life	12 months from date of shipment when stored between 15 - 35°C

SIZES

Packaging Type	Content
12 cans per case	600 ml (454 g)

APPLICATION

- Product can be applied to one or to both bonding surfaces. Ensure surfaces are clean and free of FOD, grease, oil, wax, etc. For best results surfaces should be between 10 – 30°C.
- Use with adequate ventilation. Shake aerosol well before use. Read SDS information and understand before use.
- Select the desired position of the nozzle for low, medium or high adhesive dosage.
- Spray 15 – 25 cm (6 - 10 inches) away from the surface at 90° to the surface, applying an even coat. Allow the adhesive to tack off until there is no transfer when touched. Porous surfaces may require a second coat of adhesive.
- Join surfaces together and press firmly.
- To prevent the spray nozzle from blocking, at the end of each period of use, turn the can upside down and press nozzle until spray is clear of adhesive.

NOTES

- Consult SDS prior to use. Do not store at temperatures over 50°C. Avoid exposure to sunlight. Do not store directly on concrete floor. Do not allow product to freeze.
- Not recommended for use on polystyrene foam.

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Catalogue position : Resin infusion products

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