SAFETY DATA SHEET

DOW CHEMICAL COMPANY LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: DOWSIL™ TC-5080 Thermal Grease

Revision Date: 12.11.2018
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DOW CHEMICAL COMPANY LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier
Product name: DOWSIL™ TC-5080 Thermal Grease

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Electrical industry and electronics

1.3 Details of the supplier of the safety data sheet
COMPANY IDENTIFICATION
DOW CHEMICAL COMPANY LIMITED
STATION ROAD, BIRCH VALE, HIGH PEAK
DERBYSHIRE
England
SK22 1BR
UNITED KINGDOM

Customer Information Number: +44 (0) 1663 746518
SDSQuestion@dow.com
Fax: +44 (0) 1663 746605

1.4 EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 0031 115 694 982
Local Emergency Contact: 00 31 115 69 4982

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:
Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:
Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.3 Other hazards
No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Silicone compound
3.2 Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
Substances with a workplace exposure limit				
CASRN 1344-28-1 **EC-No.** 215-691-6 **Index-No.** –	01-2119529248-35	>= 60.0 - < 70.0 %	Aluminum oxide	Not classified

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed
Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: None known.

5.2 Special hazards arising from the substance or mixture
Hazardous combustion products: Carbon oxides Silicon oxides

Unusual Fire and Explosion Hazards: Exposure to combustion products may be a hazard to health.

5.3 Advice for firefighters
Fire Fighting Procedures: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Wipe up or scrape up and contain for salvage or disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections:
See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.
Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.
Unsuitable materials for containers**:** None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Aluminum oxide	ACGIH	TWA Respirable fraction	1 mg/m3 , Aluminium
	GB EH40	TWA inhalable dust	10 mg/m3
	GB EH40	TWA Respirable dust	4 mg/m3

Although some of the components of this product may have exposure guidelines, no exposure would be expected under normal handling conditions due to the physical state of the material.

Derived No Effect Level
Aluminum oxide
Workers

Acute systemic effects		***Acute local effects***		***Long-term systemic effects***		***Long-term local effects***	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	15.63 mg/m3

Consumers

Acute systemic effects			***Acute local effects***		***Long-term systemic effects***			***Long-term local effects***	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.

Predicted No Effect Concentration
Aluminum oxide

Compartment	PNEC
Fresh water	74.9 µg/l

Sewage treatment plant	20 mg/l

8.2 Exposure controls
Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. Examples of acceptable glove barrier materials include: Natural rubber ("latex"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator.
Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

Environmental exposure controls
See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	
Physical state	Grease
Color	white
Odor	odourless
Odor Threshold	No data available
pH	Not applicable
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	Not applicable
Flash point	**Pensky-Martens closed cup** 219 °C
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	Not classified as a flammability hazard
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	2.2
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	Not applicable
Kinematic Viscosity	No data available
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours.

Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde.

10.4 Conditions to avoid: None known.

10.5 Incompatible materials: Oxidizing agents

10.6 Hazardous decomposition products: Formaldehyde.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects
Acute toxicity

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product:

The dermal LD50 has not been determined.

Based on information for a similar material:
LD50, Rabbit, > 2,000 mg/kg Estimated.

Acute inhalation toxicity
Vapors are unlikely due to physical properties. Vapor from heated material or mist may cause respiratory irritation.
As product:
The LC50 has not been determined.

Skin corrosion/irritation
Brief contact is essentially nonirritating to skin.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation
May cause slight temporary eye irritation.
Solid or dust may cause irritation or corneal injury due to mechanical action.

Sensitization
Based on information for component(s):
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on information for component(s):
Repeated excessive exposures to alumina (aluminium oxide) dust or fumes may cause respiratory effects.

Carcinogenicity
Based on information for component(s): Did not cause cancer in long-term animal studies which used routes of exposure considered relevant to industrial handling. Positiveresults have been reported in other studies using routes of exposure not relevant to industrial handling. Although certain forms of alumina have been reported to induce tumors when injected directly into the lungs of laboratory animals, there is no evidence that alumina is carcinogenic under normal routes of exposure.

Teratogenicity
Based on information for component(s): Did not cause birth defects or any other fetal effects in laboratory animals. High doses of aluminium and aluminium salts given to laboratory animals during pregnancy have caused developmental toxicity in the fetus at doses mildly toxic to the mother.

Reproductive toxicity
Based on information for component(s): In animal studies, did not interfere with reproduction.

Mutagenicity
Based on information for component(s): In vitro genetic toxicity studies were negative in some cases and positive in other cases.

Animal genetic toxicity studies were negative in some cases and positive in other cases.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

Aluminum oxide

Acute inhalation toxicity
LC50, Rat, male and female, dust/mist, > 2.3 mg/l No deaths occurred at this concentration.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Aluminum oxide

Acute toxicity to fish
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

EC50, Fish, 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish
NOEC, Pimephales promelas (fathead minnow), 7 d, 7.1 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), 28 d, 1.89 mg/l

12.2 Persistence and degradability

Aluminum oxide
Biodegradability: Biodegradability is not applicable to inorganic substances.

12.3 Bioaccumulative potential

Aluminum oxide
Bioaccumulation: Partitioning from water to n-octanol is not applicable.

12.4 Mobility in soil

Aluminum oxide
No relevant data found.

12.5 Results of PBT and vPvB assessment

Aluminum oxide
This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Other adverse effects

Aluminum oxide
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1	**UN number**	Not applicable
14.2	**UN proper shipping name**	Not regulated for transport
14.3	**Transport hazard class(es)**	Not applicable
14.4	**Packing group**	Not applicable
14.5	**Environmental hazards**	Not considered environmentally hazardous based on available data.
14.6	**Special precautions for user**	No data available.

Classification for SEA transport (IMO-IMDG):

14.1	**UN number**	Not applicable
14.2	**UN proper shipping name**	Not regulated for transport
14.3	**Transport hazard class(es)**	Not applicable
14.4	**Packing group**	Not applicable
14.5	**Environmental hazards**	Not considered as marine pollutant based on available data.
14.6	**Special precautions for user**	No data available.
14.7	**Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code**	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1	**UN number**	Not applicable
14.2	**UN proper shipping name**	Not regulated for transport
14.3	**Transport hazard class(es)**	Not applicable
14.4	**Packing group**	Not applicable
14.5	**Environmental hazards**	Not applicable
14.6	**Special precautions for user**	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006
This product contains only components that have been either pre-registered, registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH)., The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer´s/user´s responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Listed in Regulation: Not applicable

15.2 Chemical safety assessment
A Chemical Safety Assessment has not been carried out.

SECTION 16: OTHER INFORMATION

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008
This product is not classified as dangerous according to EC criteria.

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
TWA	8-hour, time-weighted average

Full text of other abbreviations
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration

associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL COMPANY LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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