SAFETY DATA SHEET
Epoxy Resin ER2223, part A

According to Regulation (EC) No 1907/2006, Annex II, as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Epoxy Resin ER2223, part A

Product number ER2223A, EER2223RP250G, EER2223K5K, ZE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Resin.

Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier

ELECTROLUBE. A division of HK WENTWORTH LTD
ASHBY PARK, COALFIELD WAY,
ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR
UNITED KINGDOM
+44 (0)1530 419600
+44 (0)1530 416640
info@hkw.co.uk

1.4. Emergency telephone number

Emergency telephone

IN CASE OF EMERGENCY CALL:
+44 1865 407333 (24hr, Provided by Carechem 24)
+353 (0)1 809 2166 (Beaumont Hospital, Republic of Ireland only, 8am-10pm, 7 days a week)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

2.2. Label elements

Hazard pictograms



Signal word Warning

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Epoxy Resin ER2223, part A

Precautionary statements	P261 Avoid breathing vapour/ spray. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 IF ON SKIN: Wash with plenty of water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P501 Dispose of contents/ container in accordance with national regulations.
Contains	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) , 1,6-bis(2,3-epoxypropoxy)hexane, formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol, oxirane, mono[(C12-14-alkyloxy)methyl] derivs.
Supplementary precautionary statements	P264 Wash contaminated skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P391 Collect spillage.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) **60-100%**

CAS number: 25068-38-6 | EC number: 500-033-5 | REACH registration number: 01-2119456619-26-XXXX

Classification
Skin Irrit. 2 - H315
Eye Irrit. 2 - H319
Skin Sens. 1 - H317
Aquatic Chronic 2 - H411

1,6-bis(2,3-epoxypropoxy)hexane **10-30%**

CAS number: 16096-31-4 | REACH registration number: 01-2119463471-41-XXXX

Classification
Skin Irrit. 2 - H315
Eye Irrit. 2 - H319
Skin Sens. 1 - H317
Aquatic Chronic 3 - H412

Epoxy Resin ER2223, part A

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol			**<1%**
CAS number: 9003-36-5	EC number: 500-006-8	REACH registration number: 01-2119454392-40-0000	
Classification Skin Irrit. 2 - H315 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411			
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.			**<1%**
CAS number: 68609-97-2	EC number: 271-846-8	REACH registration number: 01-2119485289-22-XXXX	
Classification Skin Irrit. 2 - H315 Skin Sens. 1 - H317			
Cyclohexanone			**<1%**
CAS number: 108-94-1	EC number: 203-631-1	REACH registration number: 01-2119453616-35-XXXX	
Classification Flam. Liq. 3 - H226 Acute Tox. 4 - H332			

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.

Inhalation Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.

Ingestion Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.

Skin contact It is important to remove the substance from the skin immediately. In the event of any sensitisation symptoms developing, ensure further exposure is avoided. Remove contamination with soap and water or recognised skin cleansing agent. Get medical attention if symptoms are severe or persist after washing.

Epoxy Resin ER2223, part A

Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue. If it is suspected that volatile contaminants are still present around the affected person, first aid personnel should wear an appropriate respirator or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

4.2. Most important symptoms and effects, both acute and delayed

General information	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged inhalation of high concentrations may damage respiratory system.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	Irritating to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically. May cause sensitisation or allergic reactions in sensitive individuals.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labelled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in accordance with local regulations. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

Storage class Miscellaneous hazardous material storage.

7.3. Specific end use(s)

Epoxy Resin ER2223, part A

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

Cyclohexanone

Long-term exposure limit (8-hour TWA): WEL 10 ppm 41 mg/m³
Short-term exposure limit (15-minute): WEL 20 ppm 82 mg/m³
Sk

WEL = Workplace Exposure Limit
Sk = Can be absorbed through the skin.

8.2. Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.

Eye/face protection Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

Hygiene measures Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.

Respiratory protection Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is ‘CE’-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

Epoxy Resin ER2223, part A

Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Black.
Odour	Characteristic.
pH	Not available.
Melting point	Not available.
Initial boiling point and range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	1.15 @ 20°C/68°F
Solubility(ies)	Not available.
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	600-1000 mPa s @ 23°C/73.4°F
Explosive properties	Not considered to be explosive.
Oxidising properties	Does not meet the criteria for classification as oxidising.

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	No potentially hazardous reactions known.

10.4. Conditions to avoid

Epoxy Resin ER2223, part A

Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Notes (oral LD_{50}) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50}) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50}) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Irritating.

Serious eye damage/irritation

Serious eye damage/irritation Causes serious eye irritation.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity Contains a substance which may be potentially carcinogenic. IARC Group 3 Not classifiable as to its carcinogenicity to humans.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

Epoxy Resin ER2223, part A

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged inhalation of high concentrations may damage respiratory system.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	Irritating to eyes.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

Toxicological information on ingredients.

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Acute toxicity - oral

Notes (oral LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Based on available data the classification criteria are not met.

Skin corrosion/irritation

Skin corrosion/irritation	Irritating to skin.
Animal data	Irritating.

Serious eye damage/irritation

Serious eye damage/irritation	Causes serious eye irritation.

Respiratory sensitisation

Respiratory sensitisation	Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation	May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Epoxy Resin ER2223, part A

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Based on available data the classification criteria are not met.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	Irritating to eyes.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

1,6-bis(2,3-epoxypropoxy)hexane

Acute toxicity - oral

Acute toxicity oral (LD_{50} mg/kg)	3,741.0
Species	Rat
Notes (oral LD_{50})	Based on available data the classification criteria are not met.
ATE oral (mg/kg)	3,741.0

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data	Irritating.

Serious eye damage/irritation

Serious eye damage/irritation	Causes serious eye irritation.

Respiratory sensitisation

Respiratory sensitisation	Based on available data the classification criteria are not met.

Skin sensitisation

Epoxy Resin ER2223, part A

Skin sensitisation	May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Based on available data the classification criteria are not met.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	Irritating to eyes.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Acute toxicity - oral

Notes (oral LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Based on available data the classification criteria are not met.

Skin corrosion/irritation

Epoxy Resin ER2223, part A

Animal data	Irritating.

Serious eye damage/irritation

Serious eye damage/irritation	Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation	Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation	May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Based on available data the classification criteria are not met.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	No specific symptoms known.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Acute toxicity - oral

Epoxy Resin ER2223, part A

Notes (oral LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data	Irritating.

Serious eye damage/irritation

Serious eye damage/irritation	Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation	Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation	May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Based on available data the classification criteria are not met.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.

Epoxy Resin ER2223, part A

Eye contact	No specific symptoms known.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

Cyclohexanone

Acute toxicity - oral

Notes (oral LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD_{50})	Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50})	Acute Tox. 4 - H332 Harmful if inhaled.
ATE inhalation (gases ppm)	4,500.0
ATE inhalation (vapours mg/l)	11.0
ATE inhalation (dusts/mists mg/l)	1.5

Skin corrosion/irritation

Animal data	Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation	Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation	Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation	Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Epoxy Resin ER2223, part A

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Based on available data the classification criteria are not met.
General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Headache. Exhaustion and weakness.
Ingestion	No specific symptoms known.
Skin contact	No specific symptoms known.
Eye contact	No specific symptoms known.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.

SECTION 12: Ecological information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

Ecological information on ingredients.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

Cyclohexanone

Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity Aquatic Chronic 2 - H411 Toxic to aquatic life with long lasting effects.

Ecological information on ingredients.

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Toxicity	Aquatic Chronic 2 - H411 Toxic to aquatic life with long lasting effects.

Acute aquatic toxicity

Acute toxicity - fish	LC_{50}, 96 hours: 1.3 mg/l, Oncorhynchus mykiss (Rainbow trout)
Acute toxicity - aquatic invertebrates	EC_{50}, 48 hours: 2.1 mg/l, Daphnia magna

Chronic aquatic toxicity

Chronic toxicity - aquatic invertebrates	NOEC, 21 days: 0.3 mg/l, Daphnia magna

Epoxy Resin ER2223, part A

1,6-bis(2,3-epoxypropoxy)hexane

Toxicity Aquatic Chronic 3 - H412 Harmful to aquatic life with long lasting effects.

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Toxicity Aquatic Chronic 2 - H411 Toxic to aquatic life with long lasting effects.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Toxicity Based on available data the classification criteria are not met.

Cyclohexanone

Toxicity Based on available data the classification criteria are not met.

Acute aquatic toxicity

Acute toxicity - fish Data lacking.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

Ecological information on ingredients.

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Persistence and degradability The degradability of the product is not known.

1,6-bis(2,3-epoxypropoxy)hexane

Persistence and degradability The degradability of the product is not known.

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Persistence and degradability The degradability of the product is not known.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Persistence and degradability The degradability of the product is not known.

Cyclohexanone

Persistence and degradability The degradability of the product is not known.

Biodegradation Data lacking.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

Ecological information on ingredients.

Epoxy Resin ER2223, part A

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient log Kow: 2.64-3.78

1,6-bis(2,3-epoxypropoxy)hexane

Bioaccumulative potential No data available on bioaccumulation.

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Bioaccumulative potential No data available on bioaccumulation.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Bioaccumulative potential No data available on bioaccumulation.

Cyclohexanone

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility No data available.

Ecological information on ingredients.

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Mobility No data available.

1,6-bis(2,3-epoxypropoxy)hexane

Mobility No data available.

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Mobility No data available.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Mobility No data available.

Cyclohexanone

Mobility No data available.

12.5. Results of PBT and vPvB assessment

Ecological information on ingredients.

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

Cyclohexanone

Epoxy Resin ER2223, part A

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

Ecological information on ingredients.

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Other adverse effects None known.

1,6-bis(2,3-epoxypropoxy)hexane

Other adverse effects None known.

formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Other adverse effects None known.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Other adverse effects None known.

Cyclohexanone

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

General For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (ADN) 3082

Epoxy Resin ER2223, part A

14.2. UN proper shipping name

Proper shipping name (ADR/RID)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) , formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) , formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) , formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)
Proper shipping name (ADN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) , formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)

14.3. Transport hazard class(es)

ADR/RID class	9
ADR/RID classification code	M6
ADR/RID label	9
IMDG class	9
ICAO class/division	9
ADN class	9

Transport labels



14.4. Packing group

ADR/RID packing group	III
IMDG packing group	III
ICAO packing group	III
ADN packing group	III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS	F-A, S-F
ADR transport category	3
Emergency Action Code	•3Z

Epoxy Resin ER2223, part A

Hazard Identification Number (ADR/RID)	90
Tunnel restriction code	(E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.
EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 453/2010 of 20 May 2010. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Dangerous Preparations Directive 1999/45/EC. Dangerous Substances Directive 67/548/EEC.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Classification procedures according to Regulation (EC) 1272/2008	Skin Irrit. 2 - H315: Eye Irrit. 2 - H319: Skin Sens. 1 - H317: : Calculation method. Aquatic Chronic 2 - H411: : Calculation method.
Training advice	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
Issued by	Bethan Massey
Revision date	19/10/2016
Revision	0
SDS number	532
Hazard statements in full	H226 Flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

Epoxy Resin ER2223, part A

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.