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Data Sheet

AIRFILL 2

High temperature quick setting filler paste

DESCRIPTION

Airfill 2 is a high temperature polyester quick setting filler paste that can stand up to 232 °C. Airfill 2 is typically used for pattern work, temporary mould repairs, trim and drill tools and assembly fixtures, gel-coat repairs. The thixotropic flow behaviour of Airfill 2 allows an easy application and good coverage.

TECHNICAL DATA

Material type	Polyester
Colour	Black : White (A:B)
Mix ratio by weight	100 : 1 (A : B)
Pot life	7-15 minutes (100 g at 22 °C)
Mix ratio by weight	100 : 2 (A : B)
Pot life 2	5 minutes (100 g at 22 °C)
Maximum use temperature	232 °C
Hardness	90 Shore D
Shelf life	12 months at 22 °C

SIZES

Packaging	Weight Part A	Weight Part B
1 quart kit	3,57 Lbs (1,62 Kg)	1 oz (0,0284 Kg)
1 gallon kit	14,18 Lbs (6,43 Kg)	4 oz (0,1136 Kg)

APPLICATION

Please note that a slight color change at high temperature is normal. Ingredients may separate during long term storage, mix thoroughly before use.

Last updated : 2015-08-04

Catalogue position : Toolmaster® Tooling materials

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