AIRTECH EUROPE Sarl
ZI Haneboesch
L-4562 Differdange
LUXEMBOURG
Phone : +352 58 22 82 1
Fax : +352 58 49 35
E-mail : sales@airtech.lu
Website : www.airtech.lu

Data Sheet

DAHLAR® RELEASE BAG 460

High temperature self releasing tubular bagging film

DESCRIPTION

Dahlar® Release Bag 460 is a self releasing multi-layer bagging film for direct contact with prepreg for fabrication of hollow parts. It exhibits superior strength, temperature resistance and vacuum integrity of Airtech's multi-layer film technology. Dahlar® Release Bag 460 exhibits excellent release of epoxy and polyester resins.

This product is also available in gusseted tubing (GT). Thanks to the gusset folding, Dahlar® Release Bag 460 is easier to position accurately in hollow parts. Upon application of pressure the bag will easily expand to fit to the shape of the part which is very useful in applications where there are variations in the part diameter. This development ensures even application of internal pressure in cases of small diameter parts, where the insertion of a standard lay flat tube bagging film can be problematic.

BENEFITS

- Multi-layer construction combines release and vacuum performance in a single material.
- Easier to position accurately in hollow section, reduces cycle time, and improves quality.
- Easier to remove after cure reducing cycle time.

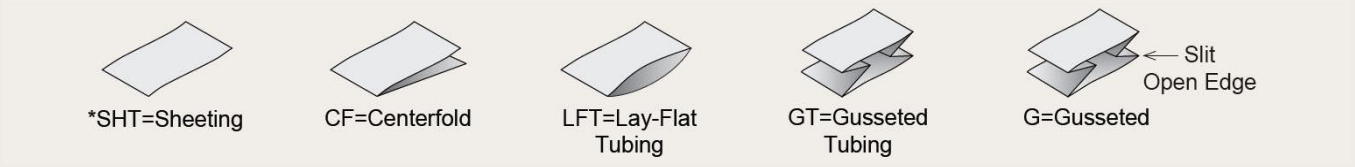
TECHNICAL DATA

		Test method
Material type	PMP, Nylon, multi-layer	
Elongation at break	425 %	ASTM D 882
Tensile strength	60 MPa	ASTM D 882
Maximum use temperature	190°C	
Materials to avoid	Compatible with most resin systems	
Colour	Clear opaque	
Shelf life	Unlimited when stored in original packaging at 22°C	

SIZES

Thickness	Width	Forms Available*
70 µm (0,0027 inch)	up to 0,304 m (12 inches)	LFT, GT

- For more sizes, see the *Commonly Used Sizes* chart in this section.
- Custom shapes and sizes are available, please contact Airtech for more information.



NOTES

- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.

Last updated : 2015-11-04

Catalogue position : Bagging films

As the conditions or methods of use, including storage, are beyond our control, Airtech Europe does not assume any responsibility for the performance of this material for any particular use. The material is sold "as is". Airtech Europe disclaims, and buyer waives, any and all implied warranties, including without limitation the implied warranties of merchantability and of fitness for particular use. The information contained herein represents typical properties and should not be used for specification purposes. This translation is provided for your convenience only. The official language is English and the official law is Luxembourg.