SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARADUR® HY 2966-2 BD

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : Centres Antipoison et de Toxicovigilance:
ANGERS: 02 41 48 21 21
BORDEAUX: 05 56 96 40 80
LILLE: 0 825 812 822
LYON: 04 72 11 69 11
MARSEILLE 04 91 75 25 25
NANCY: 03 83 32 36 36
PARIS: 01 40 05 48 48
RENNES: 02 99 59 22 22
STRASBOURG: 03 88 37 37 37
TOULOUSE: 05 61 77 74 47
EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 H302: Harmful if swallowed.

Skin corrosion, Sub-category 1A	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Amines

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	25513-64-8 247-063-2 01-2119560598-25	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 70 - < 90

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Neutralise with acid.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label

precautions. Keep in properly labelled containers.

Advice on common storage : Do not store near acids.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	Consumers	Oral	Long-term systemic effects	0,05 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	Fresh water	0,102 mg/l
Remarks:	Assessment Factors	
	Marine water	0,01 mg/l
	Assessment Factors	
	Sewage treatment plant	72 mg/l
	Assessment Factors	
	Fresh water sediment	0,662 mg/kg
	Marine sediment	0,062 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : No personal respiratory protective equipment normally required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	orange, red
Odour	:	ammoniacal
Odour Threshold	:	No data is available on the product itself.
pH	:	11 - 12 Concentration: 500 g/l Method: estimated
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	> 200 °C
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	0,96 - 0,97 g/cm3 (23 °C)

Solubility(ies)
Water solubility : completely soluble, completely miscible

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : No data is available on the product itself.

Viscosity
Viscosity, dynamic : 300 - 500 mPa.s

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 1 300 mg/kg
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity : No data available

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Species: Rabbit
Result: Corrosive after 3 minutes or less of exposure

Serious eye damage/eye irritation

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Corrosive

Respiratory or skin sensitisation

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: The product is a skin sensitiser, sub-category 1A.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

: Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

: Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 2 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Genotoxicity in vivo : Test species: Chinese hamster (male and female)
Cell type: Bone marrow
Application Route: Oral
Dose: 825 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: In vivo micronucleus test
Test species: Mouse (male and female)
Application Route: Oral
Dose: 850 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

No data available

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 10, 60, 120 mg/kg bw/day
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Effects on foetal development : Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 50 000 ppm
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**
Species: Rat, male and female
NOAEL: 10
Application Route: Ingestion
Exposure time: 13 WeeksNumber of exposures: Daily
Dose: 10, 60, 180mg/kg bw
Target Organs: Liver

Species: Rat, male and female
LOAEL: 60
Application Route: Ingestion
Exposure time: 13 WeeksNumber of exposures: Daily
Dose: 10, 60, 180mg/kg bw
Target Organs: Liver

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Toxicity to fish	:	LC50 (Leuciscus idus (Golden orfe)): 174 mg/l Exposure time: 48 h Method: DIN 38412
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 31,5 mg/l Exposure time: 24 h Method: DIN 38412
Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (algae)): 43,5 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 EC50 (Pseudokirchneriella subcapitata (algae)): 37,1 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 NOEC (Pseudokirchneriella subcapitata (algae)): 16 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
Toxicity to microorganisms	:	IC50 (Pseudomonas putida): 89 mg/l Exposure time: 17 h

Toxicity to fish (Chronic toxicity)	:	NOEC: 10,9 mg/l Exposure time: 30 d Species: Brachydanio rerio (zebrafish) Method: OECD Test Guideline 210 Lowest Observed Effect Concentration: 10,9 mg/l Exposure time: 30 d Species: Brachydanio rerio (zebrafish) Method: OECD Test Guideline 210
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 1,02 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Method: OECD Test Guideline 211 Lowest Observed Effect Concentration: 1,02 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Method: OECD Test Guideline 211
Toxicity to soil dwelling organisms	:	NOEC: >= 1 000 mg/kg Exposure time: 56 d Species: Eisenia fetida (earthworms) Method: OECD Test Guideline 222 EC50: >= 1 000 mg/kg Exposure time: 56 d Species: Eisenia fetida (earthworms) Method: OECD Test Guideline 222

12.2 Persistence and degradability

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Biodegradability	:	Inoculum: activated sludge Concentration: 11,4 mg/l Result: Not readily biodegradable. Biodegradation: 7 % Exposure time: 28 d

12.3 Bioaccumulative potential

Components:

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine**:**

Partition coefficient: n-octanol/water	:	log Pow: -0,3 (25 °C) Method: OECD Test Guideline 117

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number or ID number : UN 2735

14.2 UN proper shipping name : Amines, liquid, corrosive, n.o.s.
(TRIMETHYLHEXAMETHYLENEDIAMINE)

14.3 Transport hazard class(es) : 8

14.4 Packing group : III

Labels : Corrosive

Packing instruction (cargo aircraft) : 856

Packing instruction (passenger aircraft)	:	852

IMDG

14.1 UN number or ID number	:	UN 2735
14.2 UN proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
14.5 Environmental hazards		
Marine pollutant	:	no

ADR

14.1 UN number or ID number	:	UN 2735
14.2 UN proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	8
14.5 Environmental hazards		
Environmentally hazardous	:	no

RID

14.1 UN number or ID number	:	UN 2735
14.2 UN proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXAMETHYLENEDIAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	III
Labels	:	8
14.5 Environmental hazards		
Environmentally hazardous	:	no

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Occupational Illnesses (R-461-3, France) : 49, 49 bis

Other regulations:
Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Eye Dam.	:	Serious eye damage
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Acute Tox. 4	H302	Calculation method
Skin Corr. 1A	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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